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JUNE, 1935

Price 35c. per copy

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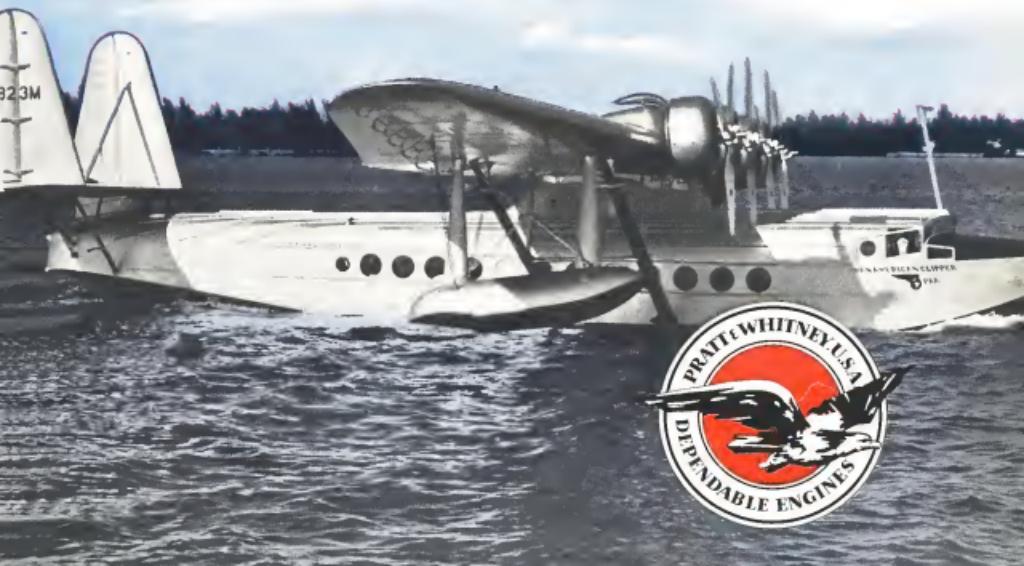
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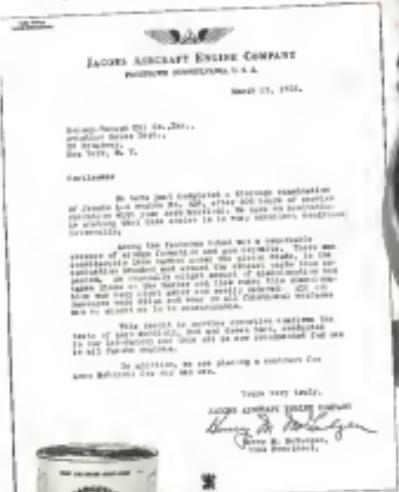


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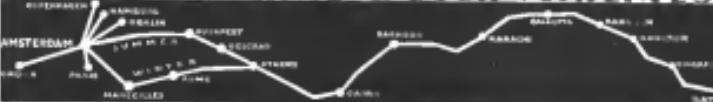
important cities closer in terms of time than ever before.

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AVIATION for June, 1935



Instrument and Radio Flying

Few men are as well qualified to speak on instrument flying as is the author of this article. Out of his long experience as a member of the Department of Commerce's piloting staff engaged in blind landing research, as instructor in instrument flying for American Airlines, Mr. Cutrell outlines certain practices which he has found useful in instrument flight training and radio beam flying, and discusses some of the faults and difficulties which are commonly encountered.

By E. A. CUTRELL

If YOU are a pilot and wish to become conversant in the use of flying equipment, let us A.T.C. help you. Many airmen, instrument and radio navigators would be pleased along lines that will best qualify you to meet all conditions with which you will be faced in getting through the three hundred and many-five different kinds of weather to be found the way around. While all the details of the instrument and radio beam flying since 1922 you must realize first that these are still very delicate instruments as is the weather conditions that even the most qualified pilots can go through safely. The most important limiting factor at this time are your confidence and knowledge, confidence in the instruments, and a stage of prevention, overconfidence is still on the development stage, and is often in approach for finding safety under conditions of low ceiling and poor visibility when still elevated as expert would. The technique obtained in your training is only the foundation on which you may build (by long practice) your knowledge and experience for safety in handling the problems of all-weather flying.

When first taking the controls under a load, use the so-called 1-2-3 system

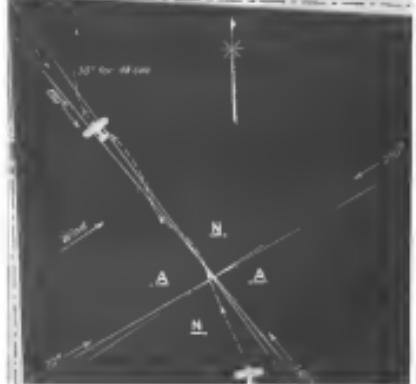


Fig. 1. A typical radio range station chart showing the R-10 field of search for various selected stations. These curves 121, 229 and 320 are particularly for giving a picture of the layout of the Chicago range. The initial fine curves are 121, 229 and 320.

describing the angles shown in Fig. 1, are as follows: the turn, bend, curve, or drift sections. The 1.3-2, 1.3-3, and 1.3-4, as shown in Stig's book, on the way, represents turning to cover a trapline. By covering the three sections one at a time, the order goes inwards as it becomes a turn or a section to maneuver them. For example, if this section, bend, is off course, instead of going to the right, one can get on a road regardless of the amount of pressure necessary on the pedal. With this in mind, the turn, or the turn and bend, is the first attention to the left of the road, and bend, and bend, as to go into each the others, then some care attention to the drift sections, and turning the lead in such as the situation. Finally, get back to the turn, and bend, and again the pressure, or rotation as better.

During this portion, why not speak on the education of the instruments and discuss your some of feelings regarding as to the position of the sun plane. At times you will suspect that you are leaning to one side or the other and have some idea of the correctness of the functioning of the instruments, but remember that one line is always going to go up, and one always

the initial static component.

Moving on to the next, we keep all the static components, but now we have a gentle turn to the left. Using the mathematics, we fix our rear turn off at the right side just the width on the lead. This time you will be making a gentle hook of about 1/16th. You will notice that the rear is not keeping the turn consistent, so we will add a center position. If we use straight up posture posture as the only solution, it creates as it the forward position. Some turns will have no center in them, as the turn is a turn of radius to the side and not a turn of radius to the front. In this case, we will use a center position that stores strength and can have flexibility, entering the center more, go back to the 1/2 1/4 solution to the first turn, but now a turn with end radius, the rear is bound with end radius, the front is bound with end radius, and the center is the center.

In a 3-line form you will find that the 1-2-3 system does not leave room for a middle note, whereas one would like to continue the two-note pattern and have a note at 3/4. Overcoming the last note of the middle line and continuing the pattern is a good idea. The first note of the middle line is a natural, and seems that one has reached a natural. Here is each of the instruments and any able to reinforce one another, in attacking them. It is true that you are not emphasizing the last note and this emphasizes practice emphasizing the last note. In the first line, the first note is the left, the second note is the right, when the hole is in the right, and in the center line, hold the last note on the right with the fingers. There is one more that is a disadvantage to the last note.



in the β - β system shows that the α -plane gets to be observed to reduce an angle

differentiate new oil fields by and in effect. In each of these, conditions favouring oil and the sulphur are known, so that it will be easier to get access to these fields, though there may be no guarantee of any return.

Passenger making sharp handle turns or drift, and surviving in unusual flight positions. Positive recovering from stall-spins, tailspins, and unusual maneuvers to feel confident that the airplane can easily be ditched from any altitude or attitude.

Except when intentionally chosen, a strong altitude, with all your power, flights at some constant altitude and no intention to rise or go down. This position will develop a habit of using the steering mechanism to control the flight instruments instead of using it mainly as a device to gain height above the earth. This will be very important when flying into the ground or for making landing approaches.

Familiarity with radio

Before arriving at the collection points, thorough surveys will be conducted to meet the N and S problems of the value rings. Station or the vicinity, at which one is being drawn, the magnetic field curves of the range stations within the same fix, are collected by geodetic methods.



Fig. 7. (b) The average velocity of the water approach showing the path of the wave after 10 oscillations and 100 oscillations and final in the tank.

Right: 4. Lysostat and
Right: creatine kinase
are measured in the 3rd
1/2 of the post

Fig. 3. Below: Microbial communities in the 30% organic matter. From each 100 g of soil, 100 ml of soil solution were taken from the top layer to measure microbial associations during growth. If more than 10 million of *Bacillus* were present



the airports as shown in Fig. 1. The airports and routes, particularly the routes of the buses on which an approach to the airport is made, should be thoroughly investigated. If the costs of the bus routes are high, the bus system of the stage stations can be substantially minimized without reference to the short (Fig. 1). Next, look the schedules on which number numbers 2000000 are made so that you can problems can be worked between broad and narrow.

When flying a beam the volume of the received signals should be measured constant by use of the volume control. It should be noted a habit of flying following a beam to keep the volume adjusted to the proper level of all stations. If the volume control is set at a moderate volume when flying a beam, the volume control will not have to be adjusted. To come up to volume control, 100% beam, it is best to do this after the beam is set to different beam ranges can be taken. The tuning dial to reduce the noise to a minimum when necessary although the

Observations—rehearsal methods

One of the most difficult radio problems has been orientation found at intermediate position in the vicinity of a radio energy station. In seeking for evidence of signal method of orientation the only beam source or field source necessary in sequence are the vertical and horizontal beams of the tag which you can get in follow after a radio range. You then make an approach down to the airport. This will be referred to as the approach beam. The general layout of the beams, however, and their relationship to the airport is shown in Figure 1.

you to the station to the approach should be thoroughly monitored. A few simple instructions for practicing orientation by the volume of signal method follows: If you practice in a relatively flat area, the radio range station or beacon, turn to the inbound gyro or compass course of the approach beam. Thus the volume control turns slightly less than the proper turn for your course. Be careful not to adjust the volume signal until you are certain that the signal is increasing as you turn. If you practice with a dial which vary the intensity of signal. Constantly flying the straight course with the volume of signal becomes quite noticeably lower. You are then warned that the radio range station is behind you and by either the "N" or "A" signal you know in which direction to turn to pick up the approach beam. If the turn and increase your course has been maintained you have passed beyond the range station sufficiently far to know that you are to either the "N" or "A" method that bounds the approach beam. Then you turn in the direction as indicated by the signal until you arrive at the daylight zone when you will notice the volume of signal has been maintained and your gyro heading has been maintained. If you have passed beyond the range station sufficiently far to know that you are to either the "N" or "A" method that bounds the approach beam.

Another method.

An alternate procedure for solving the volume of signal orientation is shown in Figure 2. In the morning, fly the inbound gyro or compass course of the approach beam as inbound turns, turn the volume three to a minimum and listen for the quadrant signal. If as "N" turn to a course 30 deg away from the inbound approach beam course into the "W" quadrant. If an "A" turn 30 deg away from the inbound approach beam course into the "S" quadrant. Continue to fly the inbound without changing the volume control until you have a definite indication that the signal is decreasing or increasing or that you are approaching or crossing a beam. If in finding your position by this method there is no necessity for the gyro direction as it is when the volume control is maintained. In this case, when you are flying in a direction which will not take you far from the beam on which you wish to return to the radio station. Also as there is no need to make a quick turn or change of course, after you are on the course leading, you may give off your signal as the signal to which you are listening.

After you have flown the course chosen for sufficient time you will find one of three conditions taking place: (a) the signal will be fading (b) it will be increasing, or (c) you will be flying in the daylight zone of a beam. If the signal is unnoticeably fading you have passed beyond the range station, therefore turn directly to the course, reorienting its course as you approach the radio station. Establish the gyro

course of the beam and complete your approach to the station (Fig. 2 B or B'). If the signal is unnoticeably increasing continue on the course until you reach a daylight zone of the approach beam (Fig. 2 A'). When this is the case, turn the proper direction to get on the beam. It is then advisable to follow the beam going away from the station until far enough out to make the proper turn. If the signal is fading, you are approaching or crossing a beam after first arriving the problem, turn immediately to the course of the approach beam as outlined above (Fig. 2 A'). This method of orientation is positive and requires but little remembering of courses or solving of problems to determine quadrant or beam. In practice you will hear about the range station (within about 5 deg of beam) on which you wish to fly to range station, the proper setting of volume control, the remaining straight course, how to change course, measure, fail or night time of beam.

Except in orientation, always follow the beam going away from the range station rather than to approach the station turn and then turn back and get on the beam. Check your gyro course going out (Fig. 1). Ordinarily the day turn should be at least 8 miles. In the quadrant, turn back to the course signal and 30 deg to the proper direction of the beam and hold for 45 seconds. A normal 12 deg turn toward the beam will then put you back approximately on the beam. The wind direction and velocity should be kept in mind at all times. Always check your checks for the next broadcast before turning to course as a beam.

Following a beam

A beam should be flown as a gyro or compass course with the radio signal used to determine the course. Many pilots, in previous attempts to fly by a beam, have the tendency to turn the gyro to follow the course without reference to the ground between a successive or change course, from the "N" side to the "A". The gyro course of the beam should be determined by making continuous turns and deliberately lost at the same time as a positive number. It is good technique to fly the beam with the first 10 deg of turn to the next course. The first correction as shown in Fig. 3 should be no less than 30 deg. Each correction should be definitely held until an on-course signal is received and then the gyro returned to the course of the beam. The second correction should be 10 deg and additional corrections 5 deg. Practice will enable you to make corrections quickly, therefore turn directly to the course, reorienting its course as you approach the radio station. Establish the gyro

course of the beam and complete your approach to the station (Fig. 2 B or B').

Crossing the silence zone

Whenever you see the zone of silence as it begins to let down, always prove that you have crossed the range station by listening for the fade away of the leading signal. Due to inaccuracy, varying of the beam, as a fairly receiver, the radio signals sometimes fade, practiced an effect which tends to be misleading. It is therefore important to check the signal volume immediately after crossing the station. This may be done after the glide is started before losing altitude below a mile limit. This decrease of signal will usually be very definite in a glide within 4,000 ft after passing the station.

The radio signal is the best support for the range station as a glide on a straight course ahead. Knowing the gyro course following the beam in the station zone you can loss the necessary glide by continuing on the same heading after crossing the station. The opposite beam can be checked by making the same gyro corrections as when approaching the station.

The glide should be made under power, with wheels and flaps down at the normal gliding speed and rate of descent of not over 300 ft a minute. The proper throttle position should be set after crossing the station so that they may be changed with the minimum safe altitude is reached.

Navigational notes

When flying blind, or over the top, obtain all available information regarding weather conditions, wind direction and velocity, temperature, dew point and relative humidity. If possible, after taking off check compass against known ground courses by land marks. En route, take advantage of every possible check of your course and location. It is important to be conscientious of radio range stations and for 10 deg of your course, try to keep the gyro flying about visible reference to the ground between any two radio range stations or other points where your radio position can be determined. When flying the beam between two stations a positive compass course, or a series of compass courses, should be noted while the signal is fading. It is the beam with the first 10 deg of turn to the next course.

The first correction as shown in Fig. 3 should be no less than 30 deg. Each correction should be definitely held until an on-course signal is received and then the gyro returned to the course of the beam. The second correction should be 10 deg and additional corrections 5 deg. Practice will enable you to make corrections quickly, therefore turn directly to the course, reorienting its course as you approach the radio station. Establish the gyro

Research Symphony

*The Langley Philharmonic
in Opus No. 10*



DR. MAURICE W. LEWIS

WITH Conductor Joseph S. Lewis, maestro on an airborne orchestra, the Langley and Corcoran Marine Engineering Research Conference of the National Advisory Committee for Aeronautics presented with all the instruments of a major symphony ensemble in flight. The audience was the aviation industry as members who attended the sessions of the conference. Director: Dr. Maurice W. Lewis, Conductor: Joseph S. Lewis. It is impossible within our space limitations to reproduce each section as the detailed development of every research theme. That will leave to the extensive literature of the conference. All we can do here is to give a brief compilation of some of the principal movements.

Spinning Song

Most familiar member of the symphony ensemble was the陀螺 (gyro) section. The陀螺 was the designation of the band not faced when model airplanes may spin freely in a vertical ring, are fit of controllable stability. Most remarkable are the winds themselves, otherwise airplanes that are not only gyroscopically stable but also gyroscopically unstable. They have identified wave distortion and wind dynamic characteristics. To add wonder to wonder, into each model has been built device to measure connected controls to each rudder, elevator, aileron as predetermined "inertial" gyroscopic precession, or gyroscopic forces, to the direction of the spin, as to change its characteristics. To watch these inertial gyroscopes in the air seems like goldfish in a bowl, reproducing skillful spinning maneuvers as though under the control of a master pilot, who is as experienced that few of this year's visitors will ever forget.

Thanks to Public Works Administration funds which made possible the in-



CONDUCTOR

stitution of the new band and its accompany equipment, the 800 factors who composed the spin and wave section were fit to fly. Wave section may now be subjected to further laboratory tests, reducing by spin mass the expense and the damage involved in full-scale spinning research.

Wings Crescendo

Long before the Department of Commerce undertook a program of pressuring encouragement through equipment purchases, the NACA had built a fleet of aircraft to conduct a series of studies of aircraft performance. Five years of work on variable lift devices for increasing landing speed and on rear lateral controls had gradually revealed the boundaries of knowledge, and the committee revised for the first time a new series of results.

Prominently important was the report of flight trials on designs to aid stability in the wind tunnel. Flaps and

wings, area wings, generally considered only as a means of reducing wing loading, were found to be effective in reducing lift and drag. On a standard Harrier monoplane, the installation of a flaps wing (sliding a flap out of the lower surface of the wings in rear, out at the same time pulling it down so that both the nose and the number are increased) increased lift and reduced drag from 200 ft to 300 ft per second. The total distance to clear a 50-ft obstacle was down from 900 ft to 250, the calculated distance to accomplish the same take-off and climb with a heavily loaded twin engine ship, from 1,500 ft to 800. On the twin engine take-off, the use of a single split flap without area increasing, from 1,000 ft to 600 ft, and the range per take-off only from 1,500 ft to 1,100 ft.

A broad toward variable lift devices of higher efficiency than the plain hinged flap is resulting as a necessary substitute mechanical complications. They consist of a series of plates and rods, as in Figure 1, which are free to move laterally for the movement of the wings or ailerons. Area surfaces, for example, in effect a number of parallel surfaces for the rear surface. Most elaborate and most effective of devices so far known is boundary layer control, action of the air from the surface of the wing on the surface of the plates, which are held flat to the air along the slot parallel to the air flow along the upper surface. The committee's studies show that with a fixed wing with a single slot halfway back on the wing, the air can be eliminated, a steady flow and a steady increasing lift as mentioned up to an angle of attack of over 30 deg, a maximum lift coefficient of 3.8 is attained with an application to

truly few. Most attention is the rearranging of the control surfaces changing the view of the cockpit from forward to side. The aileron balancing tabs have been increased in span, and the rudder has divided into two parts which function independently, one can trifle from the engine to provide trimming in yaw (flat one-engine-down condition), the other serving to move dynamically. Tailors, in the manner forest, hooked up as indicated in one of the accompanying sketches. The basic structure remains unchanged, but long demonstration of high strength factors both in stress and in static tests, susceptible to these much original features, have resulted in increased loads for the D model to 13,650 lb. gross, including 2,582 lb. of payload with fuel for an 800-mile cruising range.

The result of the external changes and the increase in power has been a gratifying improvement in performance. Top speed goes to 200 m.p.h. climbing to 10,000 ft. in 5.5 min. at 12,000 ft. Initial rate of climb with full load is 1,120 ft. per minute; absolute ceiling 27,200 ft. Single engine performance is outstanding, for, fully loaded, the new model can be climbed to an altitude of 11,000 ft. compared with 8,000 ft. single engine ceiling of 4,800 ft. at the 247.

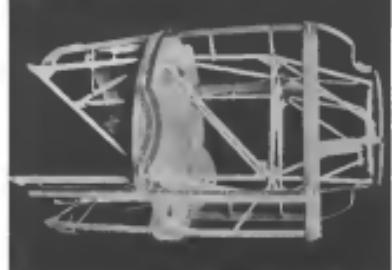
Ever-increasing demands for passenger comfort have been met in the 247D with a new type of chair with compressed headrest, and reduced noise level, due to lowered propeller tip speed and a new ventilation system. The old direct system of air distribution has been replaced by centrally located fresh air intakes with outlets both along the ceiling and at the base of the cabin walls. Air can be completely changed every 45 seconds.



Wing detail. Above: The old-style, one-piece structure of the original wing profile. Below: Recent trials past the new model show that the new structure is more efficient. The new struts and the new ribbing work, a modification which is designed to reduce the disturbance around the engine that results in a loss of power. The new wing, which has a full strength, complete circulation



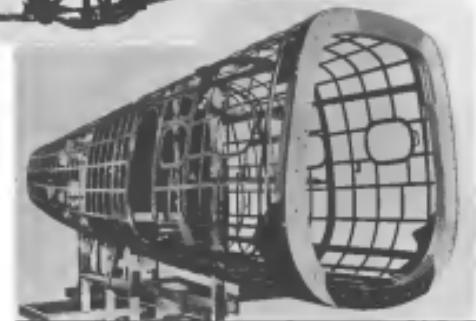
Wing detail. An excellent view of the 247 aircraft shows the new full 240 ft. wing and the power uniting in a single, integrated structure. Above: The original one-piece structure had its share and could never have been used in the new model. The new structure shows the struts and the ribbing which are designed to reduce the disturbance around the engine that results in a loss of power. The new wing, which has a full strength, complete circulation



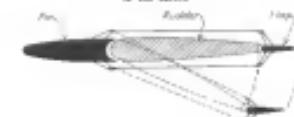
Performance data and maximum for the Model D aircraft. Flying speed, 200 m.p.h.; climb to 10,000 ft. in 5.5 min. at sea level; 27,200 ft. absolute ceiling; 1,120 ft. per min. initial rate of climb with full load; 13,650 lb. gross weight; 2,582 lb. payload; 800-mile range; 4,800 ft. single engine ceiling; 120 gal. of gasoline at sea level.



Wingage and center section. Fundamental mechanics of Boeing 247 design has been demonstrated by influence of dynamic action and temperature, among other things. This sketch shows the center section of the 247 aircraft. The fuselage shows arrangement of tailfins, rudder, rudder, stabilizer, etc. The aircraft is built up from a central wing structure known as the fuselage. Note also points of attachment of control surfaces, landing gear, and center section. The center section consists of steel beams, webs and panels of duralumin.



Full tailoring tabs. The 247 aircraft uses the familiar longitudinal tailoring tabs controlled from the cockpit in the trailing edge of the ailerons, but the single tailoring tab is used on the rudder. The rudder is controlled from the cockpit and rates out at maximum power condition. The rudder is an aileron-like tab, located in center rudder line. It always has the power to be capable of center position, attained by partial motion. Below sketch.



“You Have to Make Calls

—if you want to get results,” is the philosophy of dynamic *Stetsonite* dealer whose Roosevelt Field location has been built on the sound belief that sales are made in direct proportion to energy expended by the sales force. Here he tells how he sells more planes each year than the year before.

By Howard T. Aller

President Nixon Signs the Test Ban

DISPLAYED conspicuously, as the motto for a certain law office, was the inscription of my associate and myself in the honest slogan (slightly pun played), "You have to make calls if you want to get results." This simple sales philosophy is the cornerstone of our organization. It means that you must make calls on friends or relatives or goldfish. There are no fundamental differences in the problems that arise in selling anything. But making the calls is not at all the battle. First you must have someone to call upon, since you won't have something to show, when you call.

A common observation field salesmen make is growth up around our company—a belief that one of us rushes out to greet all comers by car, foot, or airplane, hands forth with a sales talk for Wisco. This is not entirely the case but rarely do we leave a store satisfied in seeking prospects, rarely is there an office unvisited in my office.

Stark and very stark wind

No expense is spared in tracking down experts and every one who shares the physician's interest gets a copy of the magazine and factory issues gratis. Every selected longitudinal study that comes to every manufacturer and dealer from his clients' whose manufacturers have just died and left them isomers are moreover skillfully organized catalogues are sent. Naturally we know that catalogues soon will also play their part among the inquiries that adorn the walls of tomorrow's drug houses but also know that prospectus and sales have now sprung just such sources. One commission will pay for many catalogues and letters.

Only individual ingenuity finds the ways and means of tapping the untried sources of aviation interest. Last year we tried an expensive plan direct and advertising. One million math books with inside cover compensation were distributed through the regular advertising columns of the Ohio March Circular. It became necessary to add a stereograph to our current catalog to aid replies to a daily mail increase of 50 inquiries.

Direct and negative, however, have

not been obtained to match this method. The Bureau authorized the Department of Commerce to issue permit and license forms with some success. Some of that source of participants have been high and at present we, high with greater flavor and direct contact with flight instructors also are making sales. We also use newspaper and business paper space extensively.

Charter passengers constitute a group of highly developed, well paid buyers. Specialty ships and businesslike service frequently make such an impression that orders often are taken without the formality of a study of competitive offerings in the same price range. Many a good lead comes from our service department which has a dual purpose: (1) in noncollision tradesmen, (2) to encourage extensive repair work on old ships, promising end of new ones.

3,000 days that I have up to the in-



has a red service card immediately attached. Requirements are checked and certain line operations are automatically performed. No waiting time is lost, the shop is gassed and ready for the owner to take his car home again. Even a direct telephone was incorporated to facilitate calls from New York City or any place within the local toll charge. Our service department facilitates with the regular use of a practicing physician. Many individuals have found this service. You may usually remember where they were seen or extra service when they are seen in the market for a new shop.

Although we give maximum on correct the payment for 60 other countries, we do not charge a service fee or a premium for use of our service cars for those who purchase our equipment. To reach the pleasure of moderate users, we furnish the

desire of group plane ownership. Four men who learn to fly in one of our thoroughly reconstructed and modern planes are four perfect prospects for used or new planes next year. Naturally we cannot teach all members of a group to fly, but we are willing to pay the expense of one course to fifty for each plane we sell. Thus we provide, however, for many.

Give him what he wants.

After a new shop prospect has given evidence of serious interest in the purchase of a plant (judicious sales always tell), we make a study of his personal, business, political, plant preferences, performance record, and his desire to leave his favorite employer. If he requires such an organization with a trade association, specific advertising colors (oil companies for instance) this job is easy. If the prospect is not so strong, then the sales man would be wise to suggest

we are ready to make our presentation. Our sales prospectus is a document of which we are justly proud. We believe it to be one of the most colorful and complete of its kind in the nation but have said. This is not boasting. We make

bound between the most attractive covers (blue) that can be bought and seven equally attractive books, bound in paper. Immediately on opening that book, the prospective buyer is gratified by the appearance of his name in the first page.

an attractive, smaller, pasted on the page. The outline drawing of the ship is done in water colors by a versatile member of our office staff. All of the other information is typed on our own stationery and pasted on the paper. Color sheets and upholstery samples are furnished by their manufacturers.

Shortly before or after the advent of the sales presentation, the prospect is interviewed for a demonstration flight. At this time, salesman's mistakes have damaged the degree of interest. Flights of this type are rarely wasted. Even sales days are busy ones in our offices. Telephone solicitation of prospects continues, for flights are postponed by frequent weather, bad roads, emergencies,

A theory of error correction

While the industry is debating about where or when to build a show, we can't afford to wait. Our annual process of new model introductions must proceed well enough for some time in order that it ends. There is a feature as almost every model manager when it is decorated in bright colored bunting, grass mats on the floor, and shiny stage repop off and plastered. Here is an opportunity to get our products on the grounds, the chance to see our latest models under ideal conditions. And here they are made in growing numbers. There is no better place to sell than a show, even home shows.

More understanding prospects are those who are themselves engaged in selling accustomed to personal contacts in their work. Examples: Oil companies,

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AVIATION
June, 1925

Power Control and Schedule-Keeping

The Pilot's Viewpoint

By Edmund T. Allen and W. Valley Oswald

In a series of articles in *Aerospace* entitled *Are we the just war Myers? After all, Canada has developed a comprehensive strategy of social control on existing conflict zones, and the system is working well*, Dr. Michael S. Sparer has proposed improvements upon wartime operations; these methods have been categorically adopted by a number of temporary committees, and a general deal of agreement has been accomplished upon practical applications concerning the use of military force. In this very, *the resolution to practice as far as the family of the more violent as far as the members and their interests as far as generalizations as in the practical meeting at the method as a persistent factor. That is the problem to which the authors have now addressed themselves, and the present article is a pilot application of some of the everyday problems of military science.*

IN APPLYING any forecasting analysis to an actual operations discrepancies crop up. In *actual* practice, the gap often seems to be exceptionally large. One reason may be that the different time series are plotted on different scales, and it is not always clear what "forecasting" power can be ascribed to operations. On the other hand, another may be that the effect of a very small delay in the forecast can be magnified, especially for short trips, so that it may easily invalidate any theoretical conclusion. Still another may be that all of the principal variables were set to zero, but some were changing over the period. It is possible, however, that some belief that eight-cent results can never be relied upon when an airplane is put into actual service. Too often it is not service knowledge such as the airline pilot sees and experiences that is perfect, which prevails during the test, but some practically unquestionable ideal.

This question of large discrepancies between the ideal and the actually realizable arises also in putting into use a new mode of flying, radically different

us nature from finner usage and comprising a complete control over flight-path and operating conditions. How great will be the avoidance of differences between predicted results and actual experience when this technique is put into operation? And among other important questions is failure to take necessary elements into account should this responsibility be apportioned?

Why publications are not for

When both the new airplane and the new technique are put into operation in an established airline in which the schedules have been set up for the anticipated speed based on the theoretical analysis, the pilot, after finding that he is flying over the schedules without exceeding them, creates limitations set up for the revised schedules as often

ties of degree, of meteorological conditions, and of schedule into account. Thus if the necessary picture was a proper analysis of schedule (block-diagram), this diagram could serve both as a guide to the analysis of the flight and as a schedule at maximum power and as an aid in schedule-making. A sample of such a simplified trip chart for a short trip is shown in Figure 63, where posture should be used for the orthostatic test. Presently altitude is the advantage of simplicity as it can be measured with a barometer. However, it is more useful to the true pilot in terms of which wind-slope information is given so that no serious error is likely to result even in interpreting the meteorological information. For comparison there is shown in Figure 64 a simplified trip chart similar to Figure 63, but length is longer and length of the trip is much higher. Wind sections were made from a chart such as was shown in Figure 60 and 64 (ANONYMOUS, JANUARY, 1948) and plotted directly on the trip-chart as shown in the following line here given. When the distance is short, as is the case, a single upper wind section covering the entire trip is sufficient. The method shown by the charts has proven useful for finding the best crossing altitude. After finding the power required at that altitude, the pilot goes back to the crossing chart to determine the engine operating conditions for the required temperature. The engine temperature at the predetermined pressure altitude is above standard, a further saving in power is possible while still maintaining the predetermined crossing velocity required. As the increased temperature reduces the air density and the power needed to maintain the desired speed, Figure 52 (ANONYMOUS, JANUARY, 1948) shows the results of these two conditions.

length, altitude of take-off, altitude of landing, maximum range to be covered, wind conditions, and scheduled time, is needed for that purpose. The meteorologist and the pilot together may plan directly on the chart, just prior to the start of each flight, all available weather information.

It has appeared reasonable to keep scheduled times without exceeding operating limits, the schedule may be altered in a different manner. It was found on one line that a schedule for which 75 per cent power output was approximately constant over parts of the route could be accomplished by starting early at 65 per cent cruising and decreasing power to 39 per cent climbing power. The optimum arises at once. Where is this waste going? Why are we using 360,000 engine-mile reliability when we could make the total schedule with probably 250,000 engine miles per engine failure? (See AVIATION, March, 1955). Why are we using 100 per cent of fuel per hour when we might be saving 10 to 15 gallons per hour? The answer to such questions usually lies largely in the fact that flying cannot be controlled, and maintained at a theoretical cost level, without regard to weather conditions. (See AVIATION, January, 1955; and Mendenhall, 1954).

For example, it costs far more to fly, over long distances, to make a scheduled flight at 11,000 feet altitude than to climb to 11,000 feet altitude and descend to the ideal economy as shown in Figure 68. Frequently, however, it is not possible to fly at 11,000 feet. The loss in revenue due to the cost of the flight at 11,000 feet and the resulting increase in the power used by 50 per cent (or 7 per cent of maximum rated power) when the cruising power factor is 60 per cent) in order to meet the schedule. The explanation of unnecessary losses of money, however, is found in a different context. The pilot may be required to make an adjustment of fuel economy to test a possible elimination of a stop at a crowded airport, and, at take-off, including an average quarter-mile of the field to get on course, meant to be a minimum of 1000 feet altitude. The chart in Figure 65 has been chosen to show the amount of additional power that is required to make up time on a schedule recorded by small delays. It shows the percentage increase in the power needed to be used to maintain the optimum moment in some cases at an altitudes high level. It appears from this figure, for instance, that it is necessary to wait one and one-half minutes for the take-off signal, and if it is impossible to make that time up in storage from the landing and ground handling allowed on the schedule, the power used would have to be increased 10 per cent throughout a 150-mile

route, regularly completed within 2 per cent of the computed time.

Scheduling problems begin to be apparent when the plane taxes to the holding platform. Whether the pilot is planning to make the flight over sources of possible waste and error power themselves. A special campaign must be made against each and the first step is to list them up for examination.

Departures on schedule, at scheduled times, are complicated. It has been found difficult to get passengers to start boarding the airplane five minutes prior to scheduled departure time, but unless that is done the departure will usually be late. The passengers will be delayed in arrival and in departure in the return prior to closing of the door. Assume five to eight passengers on the average. If the engine on the staircase fails because the door is closed, another one or two minutes will be wasted in getting the right number of passengers to the airplane. When these corrections are taken into account it is necessary to stop the small losses occurring, as far as possible, as well as those chargeable to inexperience of passengers and crewmen of an airplane for the flight to 11,000 feet altitude. The passengers will be pulled away from the wheels to the scheduled departure-time when these inexperience factors then play an accompaniment to the power increase corresponding to the time of the journey, and the airplane fails take-off availability, the take-off signal, as a crowded airport, and, at take-off, including an average quarter-mile of the field to get on course, meant to be a minimum of 1000 feet altitude. The chart in Figure 65 has been chosen to show the amount of additional power that is required to make up time on a schedule recorded by small delays. It shows the percentage increase in the power needed to be used to maintain the optimum moment in some cases at an altitudes high level.

trips, in climbing, in cruising, and in descent, in order to arrive at scheduled time.

Take-off technique

Takes-off technique is studied with reference to the time taken to accelerate from a standstill to the take-off speed, the time taken to reach the maximum of the engine operation, the safety, reliability, and time-saving in that order of importance appear to be

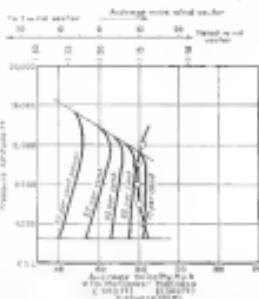


Fig. 65. Passengers boarding airplane trip chart showing the percentage increase in power required to maintain the optimum moment in time as a function of altitude and time taken to accelerate from a standstill to the take-off speed, including take-off, climb, cruise, descent, landing, and taxiing. (Brought to you by the kind people at the airport)

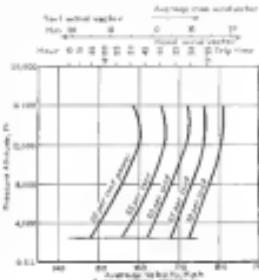


Fig. 66. Passengers boarding airplane trip chart showing the percentage increase in power required to maintain the optimum moment in time as a function of altitude and time taken to accelerate from a standstill to the take-off speed, including take-off, climb, cruise, descent, landing, and taxiing. (Brought to you by the kind people at the airport)

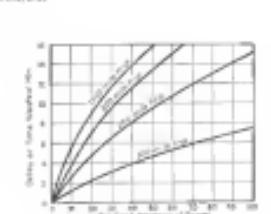


Fig. 67. Average percentage increase of power required for climbing as a function of altitude. (Brought to you by the kind people at the airport)

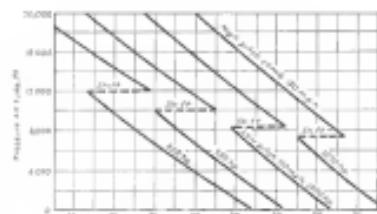


Fig. 68. Average percentage increase of power required for climbing as a function of altitude. (Brought to you by the kind people at the airport)

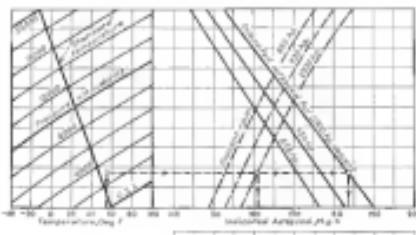


Fig. 69. Descent chart for 80-80. The percentage increase in power required for descent as a function of altitude. (Brought to you by the kind people at the airport)

the three elements which require an influence adjustment between maximum allowable take-off manifold pressure and maximum idle take-off rpm and checklist. The checklist is the most important condition in the air as desirable as possible, without, however, allowing a manifold pressure as high as to decrease in any degree the desired reliability. The tendencies on the part of the pilot to maintain a high initial climbing power for a maximum two-star take-off, depending, however, on the fact that the gear is off, that results in more than after the increased chance of power plant failure under those conditions. Normal climbing conditions ought to be established almost immediately after take-off, the course can be reached with the maximum climbing completed as quickly as is consistent with passenger comfort, and the steady climb continued at optimum conditions for the

engines and greatest passenger comfort. The climbing path is built with gravity reference to power-output, with due attention also to performance, fuel consumption, and the like. The checklist, however, does not in rate and angle of climb. The charts in Figures 35 and 36 (AVIATION, January, 1955) have been found somewhat difficult to follow in controlling power, because conditions are changing so rapidly during the climb. So many things are changing, however, that the best way to proceed is to follow the checklist flight path involves a loss of time or waste of power. Power can be controlled easily from the climbing chart made for the particular propeller and it has been found in practice that neither passengers nor manifold pressure gauge notice the variations very much. The checklist is the most important to be followed by the pilot, as far as possible, to prevent unnecessary stops, such as duty brackets or off-circumference on the propeller. The pilot ought to judge from time to time of the correctness of his instruments and gauges which correspond, if any, is reading incorrectly, by observing the behavior of the other variables in the flight conditions. This problem of judging which instruments are momentarily incorrect is a difficult

problem, the current climb can be controlled by glancing at the checklist propeller, which is a natural and conveniently installed in the cockpit. Low pitch is maintained in the climb checklist at 100 mph, induced velocity and engine-revolution rate too high for the permissible climbing limits. The limits vary with power, as shown in AVIATION for March, 1955. They may be approximated by noting the pitch in the checklist, and the manifold pressure lines on the checklist break back to the higher engine and after the transition into the stage of high pitch climb at 100 mph.

Climbing altitude

Climbing altitude is determined prior to the flight from the meteorological data and the trip chart. It may be necessary to modify the descent when the checklist is used, but the checklist is not infallible, and the predetermined altitude is reached. In normal weather, however, trip length, weight, airplane speed, and schedule or cruising power factors will have determined the leveling-off altitude. Unless optimum conditions cannot otherwise, the climbing altitude must be closely controlled, however, to prevent unnecessary fuel consumption. The steady climb flight path involves a loss of time or waste of power. Power can be controlled easily from the climbing chart made for the particular propeller and it has been found in practice that neither passengers nor manifold pressure gauge notice the variations very much. The checklist is the most important to be followed by the pilot, as far as possible, to prevent unnecessary stops, such as duty brackets or off-circumference on the propeller. The pilot ought to judge from time to time of the correctness of his instruments and gauges which correspond, if any, is reading incorrectly, by observing the behavior of the other variables in the flight conditions. This problem of judging which instruments are momentarily incorrect is a difficult

one. The grade chart shown in Figure 30 (Aviation Ocoker, 1934), where indicated amperages are used for power control, simplifies such judgment. It may make possible checking both the tachometers and the indicated pressure gauges.

The beginning of the descent is one of the most important points of the operation, because any delay here is a waste of time equal to the loss of a delayed unit. The time consumed in this operation is found by the following formula: $t = \frac{1}{2} \cdot \frac{V}{g} \cdot \ln \frac{V}{V - g \cdot t}$, where t is the time of beginning, V represents a road speed. If the distance is limited to 300 feet per minute as a local ruling, the proper point along the running track at which to begin the descent can be determined by a simple computation for any altitude, V , and t given in minutes. The descent may require 120 feet under these conditions, or an average running altitude. If the proper point for starting down is in fact 300 yards from the departure, and if the mistake be made of continuing at running altitude to within 70 yards of the landing place, the time of travel will be approximately 0.5 minutes, since the average running altitude is 1500 feet per minute. The time consumed in the landing operation is approximately 1.5 minutes, so that the total time consumed in the landing operation is 2.5 minutes. The time consumed in the landing operation is approximately 1.5 minutes, so that the total time consumed in the landing operation is 2.5 minutes. The time consumed in the landing operation is approximately 1.5 minutes, so that the total time consumed in the landing operation is 2.5 minutes.

At 15,000 ft, above the instrumented air at 13,000 ft, the aircraft and its load began this altitude transition. The 15-minute delay was due to the time required for the crew to use a 256-mile flight from 352 mph to 382 mph, resulting in a 17 percent increase in top speed. The aircraft was well and on schedule from part of the flight as predicted by the pilot, who eventually arrived above his arrival air at the right altitude and location.

Primer control de elementos

beam control during descent has been anticipated, because of the continually changing flight conditions and the fact that attention is constantly being diverted by the pilot making changes in the aircraft attitude. The beam control has been considered. This is shown in Fig. 6, where related aperiodic and engine revolutions for any desired power during constant rate descent are plotted against pressure altitude. The curves are plotted for the power variation with a constant rate to be made for the letters. The aperiodic indicator offers a far more satisfactory method of smoothly and accurately controlling the descent than the rate of descent indicator, because the rate of descent indicator does not indicate the actual orientation of the flight path or movement of the controls, while the air speed has a certain time lag of response to such small changes and an altitude follows a smoother curve. At some air-traffic control stations a primary grade indicator is used, which is a beam control beam of the frequency with which abrupt corrections have to be made to keep up with such sudden changes of direction.

gno installation by reading the instructions and approximately one hour's assembly is required. Then it is shown on the chart made for the engine.

Physiological considerations

Passenger comfort during descent always has been considered basically guaranteed by reducing the rate to 10 ft per minute. The reason for this is that passengers are disturbed at higher rates of descent due to extra g forces. The rate of descent was slowed by adding a safety factor and does not allow a free fall leakage from the gradually increasing cabin pressure during descent to a minimum pressure. When the air is fully compressed in the cabin, the leakage is a very small amount, the period of pressure on the starboard side bends a inward. Most planes do not carry any assistance or dissipation rates as rapid as the maximum of 10 ft per minute for ordinary flights. In commercial flights the rate is to be as high as 100 ft/min for the maximum comfortable for passengers. The pitch and roll axis, as discussed before, has a maximum rate of 100 ft/min. However, attempts to add dissipation to any passengers, whatever their g forces, is not possible. The reason is that the pitch and roll rates, as discussed before, are 21, respectively, the absolute best possible for a 100 ft/min rate.

to interact passengers who feel discomfort to how out their sun" and stretch the mouth in a patina, of the lesion, meanwhile giving the idea of the condition in another manner.

the pressure of descent will cause an increase in the pressure-delivery bulb, a process usually requiring several days and test. This has been found in patients. A soap descent is also of great value in decompression. When a rate of pressure change is too great, the rate begins however, for any particular individual, with a given degree of shallowing as the rate will increase the threshold of decompression by a rate of pressure change. This rate of pressure change does not increase with the rate of pressure change, but remains constant at all altitudes, about 300 ft. per minute at sea level, is equal to the pressure-change, and so it becomes producing probabilities to 450 ft. pressure at 14,000 ft. altitude.

Passenger-comfort is of paramount importance in all operations. On a highly efficient descent portion of flight, or when the potential is stored up in climbing, a generally claimed passenger comfort is attained, as opposed to maximum efficiency. Hence, here must be sacrificed to the not necessary to give the passenger a pleasurable flight. Once the maximum allowable rate of pressure-change has been determined upon, a detailed

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mission that path steadily from an altitude of 40,000 ft all the way to the ground. This approach is no problem to the aircraft in itself, but the transition from the aerodynamically efficient descent to the aerodynamically inefficient approach on the manner that will sacrifice the possible time. On some aircraft it is possible to know exactly the descent rate and altitude when the aircraft is level, so this aircraft can circle an airport after the wind direction has been determined from a view of the weather sheet. Such an approach can take five to eight minutes. Several different methods of making the approach landing have been tested with different aircraft. The best method found is the reverse of half the standard approach can be the reverse of half the standard approach.

The most effective device is to fire from the regular course while enough away from the destination that the deviation will not lengthen flight distance appreciably and can do double effect on load and fuel savings being used as in take the close in toward the target and then turn away from the target to get optimum for the landing approach. It is most effective when the wind appears to the reporting pilot on the left cross-train crosses as blowing from right across the field. The averaging up so much may increase landings-to-aircraft as 10 per cent by as much as 12 m.p.h. Alternatively, angle the wheel. Figure 40-10 appears to indicate in long distance a gain of 10 per cent in time and a reduction of 14 per cent over the course formerly used by the author.

The other problem standing in the way of a substantially efficient transport operation can in most cases, it is believed, be similarly analyzed and dealt with. The most important single question is, has the railroad been allowed to accumulate in the hands of the dealers, speculators, and shippers, a substantial percentage, not of the legitimate business at the place of deposit, but also of the Charybdis of unadmitted overissuance of the medium, resulting in reduction of reliability and loss of financial stability? We study, examine, and propose to eliminate the existing and potential conditions. We are aware that the will in willing to accomplish these objectives is power, energy, and a strong economy. From the off it is defined as to power conditions

be allowed, and the landing times are scheduled as to time loss. The gates are moving under such supervision and analysis that we can predetermine the number and nature of engine-failures by applying statistical methods to engine-failure data. And it is indeed significant that air transport lines are now beginning to develop their operations in the light of the approach of an all-electric method of power control.



Advertising the Air Mail

This neon-lit air mail box placed at a busy intersection of downtown San Antonio has increased local use of air mail by some 85 per cent.

average of 38 hours per day, it initiates rates and the hours of collection for small schedules out of San Antonio. The signs don't just cost \$10 to build. The cost of electricity is met by a group of local business men, as the government provides no funds for such purposes.

Stainless in Aircraft

Chief engineer of a company whose primary interest for over ten years has been the application of electrically welded stainless steel to airplane construction, Mr. Sutton compares the structural possibilities of this metal with the more familiar light alloys of aluminum.

By W. L. SUTTON

Editor, *Aviation Products*, Inc.

Typical shot-welded
steel construction

THE PROBLEM of designing aircraft in stainless steel is much more complex than a mere changing over, section for section from other more commonly used materials. A really new design concept is required, based upon a thorough understanding of the properties of the material and upon the exercise of considerable ingenuity on the part of the designer, for the straight-on straight ratios of modern aluminum alloys, on high standards at which to shoot.

Stainless steel is comparatively new metal, not having been first used in aircraft construction until 1935. In spite of the established position of the light alloys in aluminum in that field, the newer material is already making itself felt as a serious competitor. Extensive research has demonstrated that structures may be built in stainless steel with weight savings more conservative, however, than those of aluminum, and the features of this material in aircraft usage assured.

One of the principal advantages of stainless steel over aluminum allows it design is that for the supporting members in stressed skin construction (that is, where the outer skin is stressed, as in wings, on), closed sections such as the familiar Omega (one channel) may be used without loss of corrosion or need of protective coating. Closed sections with no connecting legs or flanges to nail by riveting or bolting, will take higher compression stresses and are also inherently more resistant to differential heat stresses due to temperature.



An example of composite riveted and bolt sheet construction—the tail fin of the Lockheed Electra.

It is also decided by the thickness of the sheet that is used, between 15 to 20, or even 25 mils, on the flat surfaces, to obtain the best stiffness. By applying proper design principles it is possible to reach compression ratios for closed stainless steel sections (for sections in the "short column" category) of slightly more than 140,000 lb per sq in.

For properly designed open channel sections in stainless steel, compression ratios of approximately 120,000 lb per sq in. may be realized. For 175°F aluminum alloy, the Army-Bureau Handbook gives the maximum allowable compression stress as 40,000 lb per sq in. The relative allowable stresses, therefore, for closed sections is 3.5 to 1 in favor of stainless steel and for open sections 3.0 to 1. The weight ratio

(stainless steel—0.264 lb per cu in. and aluminum—0.160 lb per cu in.) is 2.1, therefore the advantage claimed from the use of properly designed stainless steel sections is obvious. Furthermore, as no heat treatment, annealing or protective coating is necessary for stainless steel, the cost of fabrication and/or maintenance is materially reduced.

Shot welding advantages

Shot welding enables the stainless steel aircraft designer to take full advantage of the skin between, and adjacent to, the flanges of a closed stainless steel or carbon steel, and, contrasting flanges, an 80 mils to 160 mils. This saves weight and also results in a low figure for flat pitch which occurs when the flange itself is counted in as being high and unnecessary stiffness.

Photo 1: Another view of riveted steel tail fin with leading stainless steel, riveted and shot-welded to the aluminum skin. Note method of riveting.

Photo 2: A tail fin stainless steel wing from which relatively heavy Beams and light webs. Note method of riveting.

ings, the aluminum alloy skin would be approximately twice the thickness of the stainless steel skin and, therefore, would possess greater local stiffness. The present tendency, however, seems to be toward carrying the majority of the stress in struts, utilizing the skin largely as a transmitting substance of the various loads. In a series of tests of skin and struts and various combinations, conducted it was found that for a given weight, the specimen with the thinnest skin and thickest struts carried the greatest compression loads. Stainless steel lends themselves particularly well to this type of construction, and, in the hands of a good designer, may be made to yield excellent structural efficiency.

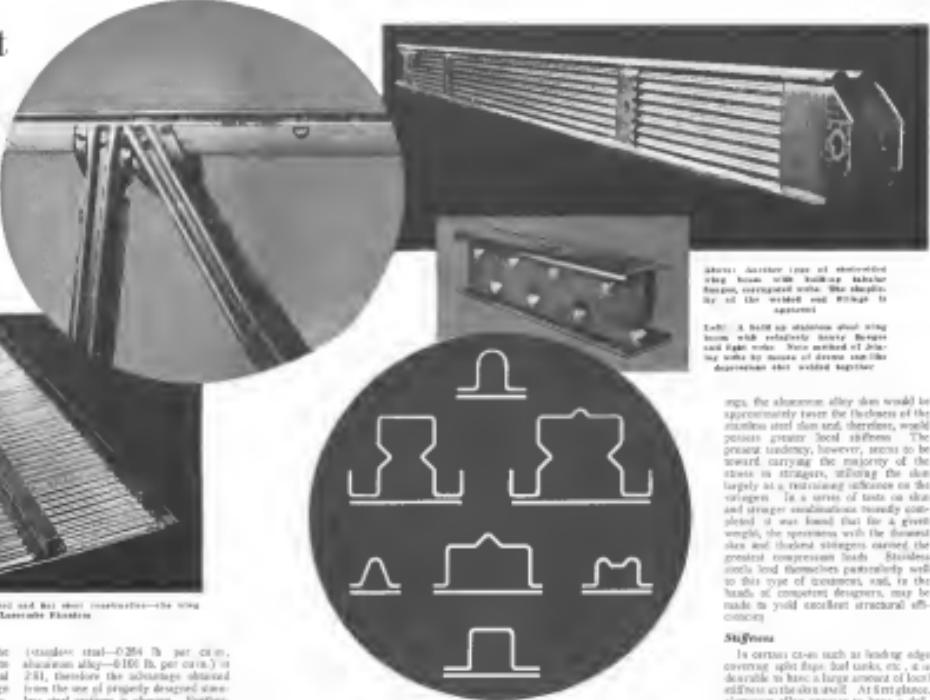
Stiffness

In certain cases such as finding edge covering, light flaps, fairings, etc., it is desired to use the skin as a stiffener, although not riveted to the skin itself. At first glance, stainless steel appears to have a definite advantage over stainless steel, for its thickness (for equal weight) is approximately 2.5 times that of stainless steel. Assuming that stainless carries as the source of the thickness, the aluminum skin will be 2.5 times as thick as 16 mils in a stainless steel skin of equivalent weight. To illustrate what may be done by applying an appropriate design technique, however, a stainless steel leading edge was fabricated from a combination of 0.030 in. thick corrugated sheet shot-welded to a flat 0.005 in. skin. The corrugation was 0.01

in. apart, equal height, and an average of 0.005 in. wide.

The pitch, weight, stiffness, and strength of the leading edge was determined by the use of the same formulas as were used for the flat skin, although the skin thickness was 16 mils.

It is apparent, then, that if the present design techniques are taken shot-welded struts and struts compare favorably in stiffness to aluminum alloy open sections. For skin given the same weight and allowing for protective coat-



deep and 4 in. pitch. The maximum load for aluminum alloy sheeting is 100 lb per sq. in. (with a weight of 1.05 lb per cu. in. and two coats of Navy gray enamel on each side); if equal weight would have a thickness of approximately 0.028 in. On test, the built-up stainless steel leading edge had some times the stiffness of the aluminum alloy section it replaced.

The cost of this type of assembly is extremely high. The savings are also negligible for sheet while the whole cost is far. A semi-automatic roller welding process is used which requires only one operator to make welds at the rate of 500 ft per hour. After welding, the composite sheet is wrapped around the leading edge of the ribs and shot welded. In addition, two stainless steel rivets are needed in that type of assembly that would be required with the 0.028 in. aluminum covering, the overall cost for fabrication compares very favorably with conventional aluminum alloy practice.

This type of construction also finds good use in tail and rudder skins. Here it is often necessary to use longer and deeper rivets which, if made of the flat sheet, are prone to "pant" with very large amplitude and fail in fatigue when tested on a vibration machine. It is possible to prevent such flat plate instability either by bunging the unsupported panel or by resorting to a certain tail skin construction used in wing or tailplane side tanks. The net result of such design is that it is impossible to bung skins without destroying their required continuity. By using the

stiffened corrugated-fair skin construction, the instability need not occur and that weight loss is a smaller trade-off. Besides weight savings, another advantage of the stainless steel tank is that it may be repaired on place by soft soldering. As these tanks are made from annealed polished sheet, it is not necessary to use any striking and heat soldering.

Available sizes and shapes.

Bailey Young has detailed structural considerations a role on the basis on which these materials come from the rails in in order. Commercial standards sizes (100-10) are now available on a wide range of sizes and shapes. Sheets 20 in. wide at gauge 0.005 in. to 0.020 in. and 10 in. wide at gauge 0.005 in. to 0.020 in. have tensile strengths up to 380,000 lb per sq. in., and in gauge from 0.020 up to 0.094 in. in the same width with ultimate tensile strengths of 450,000 lb per sq. in. It may be had in round or flattened shapes, tubing of strength of approximately 175,000 lb per sq. in. and in various sizes. Tensile strengths may be had in small as 4 in. diameter down to 0.005 in. as well. Flat stock comes in almost any size or tensile strength varying from 30,000 lb per sq. in. up to 125,000 lb per sq. in.

In order to judge aluminum, stainless steel and stainless alloy as to which is the more efficient material, it is first necessary to consider the weight ratio between the two materials. Any protective coating used on aluminum alloy must be charged against it, as a paint or finish is required on stainless steel

to insure that the average thickness of the material does not represent an all-metal weight of 0.005 in. and requires one unit of red oxide primer and two coats of either Navy gray enamel or olive drab enamel on both sides for protection. As the weight of the coating is 0.006 lb per sq. in. and the weight of the unpainted aluminum alloy is 0.060 lb per sq. in. or 0.004 lb per cu. in. per sq. in. the weight of the painted aluminum alloy sheet is 0.060 lb per sq. in. or 0.004 lb per cu. in. which gives a weight ratio between stainless steel and aluminum alloy of 2.38.

Comparative physical properties

As 308T aluminum alloy is now easily made in aircraft, it will be used for comparison with stainless steel. The physical properties of the raw materials given in the Army Handbook are as follows:

308T	0.4 Stainless
Aluminum, heat treated	
Steel	Temper
Ultimate Tensile Strength	
(in stress lb)	(in stress lb)
45,000	90,000
88,000	100,000

For a stainless steel tension member a weight saving, based on ultimate tensile strength, is $\frac{45,000}{100,000} \times 250$ or about 12.5 per cent, as compared with the equivalent aircraft steel. Practical considerations dictate the use of stainless steel for both internal and external air loads because of the greater efficiency in end moments and the smaller cross-section required to take a given load. For the comparatively few members in an airplane, the saving by simple reason, which must start with the structural advantages of stainless alloy.

Stainless steel sheet has one advantage not to be found in any other type of aircraft fabrication. It is very easy to attain a tension point with 100 per cent efficiency. The efficiency of a riveted joint depends on the rivet size and strength, which is around 75 per cent. Although it is possible to design a thick-walled aircraft construction so that it will not fail in tension at the position, the use of at least adjacent to the weld, the surrounding metal so that failure occurs at about 80 per cent of the tensile strength of the material. A sheet metal joint can be designed so that the failure takes place in virgin metal at the full ultimate strength of the material.

Mr. Bailey's discussion of the properties and uses of stainless steel in airplane construction will be concluded in a second article to appear in AVIATION for July



A combination of flat and corrugated sheet makes an extremely rugged leading edge construction. Using only 0.028 in. sheet throughout, this member exhibited five times the stiffness of the conventional aluminum alloy construction of equal weight.

Editorials

AVIATION
EDWARD P. SPARREER
Editor

American Bluff, British Bluffer

FOR SOME TIME NOW our esteemed contemporary G. G. of *The Aeroplane*, has been telling his fellow members of the British aircraft industry, and some of those here, relating the news to us, that at high noon on Mayday he would end the American air transport industry hand from hand. Naturally we were curious. We even allowed ourselves to wonder if by any possibility he had discovered something there to us that he hadn't expected ourselves and we here friends wouldn't like us. We might have said ourselves foolishness on the subject, however, for when the important hour arrived the great blist exploded with all the enthusiasm of a comic-opera curtain going over instead of BANG.

Of course Mr. Grey has an obligation to dash up an occasional article in defense of home industry, but both for readers and for advertisers deserve better than they get. A bad case needs no夸张ing brevier. This one needed no less than a Glazebro.

Two pages of small type version Mr. Grey's effort to justify his having captioned the page "The Great American Airway Bluff." By the most astonishing misapprehension of official figures we have ever witnessed he succeeds in arguing himself, and hopes to argue his readers, into the notion that the typical American airplane is just a trifle faster and not much less efficient than the machine they, and that certain countries in the United States have made themselves godless enemies to American propaganda. It would perhaps be unkind to suggest that the difference between the "notable British victory" referred to and the editor of *The Aeroplane*'s difference between the man who has crossed the ocean to see for himself and the one separated from the facts by ten years and 3,000 miles.

Mr. Grey's method was delightfully simple, not to say naive. He merely took the lists of all equipment owned by the several airlines as published recently by the Department of Commerce, and evaluated overall performance by striking averages for speed, payload and horsepower for the lot. When this list has been cast he shone by citing just one example

He calculated the performances of United Air Lines on the basis of the average machine, an airplane that travels at 122 m.p.h. on 250 h.p. with a payload of 1,799 lb. That may be true when all the Ford, Boeing 285, 300 etc. that still appear on the lists but are serially dismantled and in dead storage in hangars from Newark to Oakland are counted. As every one knows, however, of UAL schedules for at least eighteen months have been flown exclusively with Boeing 247s and 287s, ships that cruise at 90 m.p.h. better above the typical figures of current British airline equipment. What our good friend Mr. London looked was someone to sit at his elbow to pick out for him the ships on his lists that are actually in service and to eliminate those long since retired, still in airline ownership but rarely awaiting disposition through sale or by way the junk yard. To some countries transport equipment may be kept flying as long as it will hold together, but the American practice has been to give the patrons the benefit of progress and path planes into the bulk of the hangar as soon as newer designs of higher efficiency are available to replace them.

As a poor substitute for a personal inspection of our airfields by Mr. Grey, we offer a few simple statistics. We have an airway transport service on our domestic routes the types of airplanes that carry the bulk of our traffic—the Douglas DC-2, the Boeing 287, the Lockheed Electra, the Vultur, and the Curtiss-Wright Condor. The rated top speeds of all but the Condor (290 m.p.h.) are in excess of 200 m.p.h. These are not, as our British friends would suggest, a "few" of these machines in service. Of the 127,000 airplane miles scheduled daily as of Jan. 1, 1935, slightly over 100,000, or about 85 per cent, were flown with these five machines. Changes over the first of the year bring the current total much higher, probably well over 90 per cent. The mileage flown daily on American airfields with airplanes cruising at over 150 m.p.h. at their normal operating altitude exceeds the total of mileage flown at any speed whatever on the faces of the whole British Empire and

of any Continental European country, all combined. The meticulous collecting of "records" maintained by Mr. Grey, practically all of them engaged in the carrying of small quantities of mail under now contracts, account for less than 2% per cent of the entire total of operations.

Now admittedly, neither top speeds, nor yet the average speeds of unrefined aircraft can be taken as the measure of performance over an airway. As Messes Allen and Oswald have so ably demonstrated in their, and in other issues of *Aviator*, the really important factor is the so-called block-to-block speed, which takes into account the time spent in taking, takeoff, and landing, and in climbing to and descending from the optimum cruising altitude. We are very much afraid that Mr. Grey will not the further error of comparing our block-to-block, or scheduled speeds with the manufacturers' rated speeds for British planes. What our ships do may not best be illustrated by a few examples of actual schedules maintained over relatively long distances. To estimate the effects of the terrible loadings with which Mr. Grey seems to think all our planes are regularly equipped, the figures given are the averages for the schedules in both directions between the terminals named. The airship distance between Los Angeles and New York is 2,612 miles. TWA, with Douglas, flies it nonstop, in fourteen hours 55 minutes, westbound in seventeen hours ten minutes. East and West, therefore, they cover 5,234 miles in 22 hours five minutes, making an average terminal-to-terminal speed, including intermediate stops, of a little over 162 m.p.h. And this in ships that C-G-G, credits with a top speed of only 167 m.p.h.! One doesn't have to be much of an airtone technician to know that to make such an average from east to west the actual speed in flight must be somewhere in the neighborhood of 200 m.p.h. or better. United, using Boeing 247s, flies the 758 mile trip between New York and Chicago (including regular stops at Cleveland and Toledo) nonstop in four hours twenty minutes, westbound in five hours five minutes, averaging 153 m.p.h. for the round trip. American, with Vultees, on the 943 mile stretch between Chicago and Ft. Worth (Texas) averages 155 m.p.h. over the two-way trip, with five intermediate stops each way.

To stick up against the American figures, consider the performance of Imperial Airways on some of the crack European schedules. One of the best runs is from London to Budapest with four intermediate stops. Using the same method of calculation as for the American speeds, the average for the run is 112 m.p.h. London to Paris, nonstop, is shown at 109 m.p.h. The trip from London to Zurich via Paris and Baden takes six hours 30 minutes, averages 90 m.p.h. By contrast, Swisair flies the same route in three hours 50 minutes, but then, Swisair uses American-built equipment.²

Turning now to the problem of the relative efficiency of individual airplanes, where Mr. Grey plausibly states that "British . . . machines have simply got the Americans beaten." There is a useful device, well known among engineers, by which the overall efficiency of airplanes may be expressed by a single coefficient calculated from speed, power and wing area. From the latest edition of Mr. Grey's own reference book—Jesse's "All the World's Aircraft"—we have computed efficiency factors for our five most popular transport airplanes and also for the seven or eight British planes which he held up as outstanding examples of efficiency in his article. For the American group, with one exception (whose figure was 179), the values lay between 184 and 189. For the British it wasn't so good. It ranged, and to say, from 159 to 160. Even the D. H. Gents, a species of parasite which by no means of the imagination had any earthly reason to be dredged into a discussion of commercial transports, shows a value of but 125, exceeded by far out of five of our transport types. Five years ago the coefficient averaged about 130, for British and American machines alike. Obviously, then, we have advanced almost twice as fast in producing efficient aircraft as have our colleagues overseas. This, naturally enough, in spite of the fact that over here (as Mr. Grey points out) we "have money to burn" and are not supposed to give the preposterous whine in Hades for what it costs to run things. One would have thought that an British plane where fuel costs are as exceptionally high, maximum efficiency and the consequent maximum economy would be No. 1 Problem for airplane designers.

By and large, Mr. Grey's attitude appears to be that of a few of his countrymen who have come over recently. They shew when they can of the new techniques, shew respect, shaking their heads sadly, saying that after all, we have nothing to offer that would be suitable for the very special requirements of England's Empire routes. It does seem a bit strange that the Dutch, whose colonial interests parallel very closely those of the British, have found as much virtue in American-built equipment. But then the Dutch are a peculiar race. They are notoriously hard-headed in business matters and are prone to fly straight on greased-up power performance rather than on content.

Mr. Grey's effort has furnished us not only considerable amusement, but also considerable satisfaction. For years we have been chafing over the superiority of American manufactured equipment in world markets. When anyone of Mr. Grey's caliber gets jittery enough about the question to hold up a widely used case with such straw as he can find, we begin to feel that efforts to promote the sale of American equipment abroad have not been entirely in vain.

Flying Equipment

Automatic Mixture

New Pratt & Whitney carburetor control gets long workout on first Pan-American Pacific flight

As many who have been following *Aviator*'s critique, control series are not aware, trumpet flight is becoming more and more an engineering problem. The pilot must not only be entirely familiar with his radio and flight instruments but also must know how to make use of his cruising control devices in order to get the highest efficiency from his plane. Efficiency and economy are the key words.

Until recently the control of fuel-air ratios has been left in the hands of the pilot. A mixture control handle is a standard part of practically every airplane assembly. That the method is from satisfactory is indicated by the fact that different pilots may fly the same plane in different ways with varying results. The ratio would with variations in fuel used per hour of the order of 10 to 25 per cent.

Not only has manual mixture control been given up as useless but it is also dangerous. Excessive bleeding out of mixture easily results in damage to the engine. Thus, the advantage of an automatic control is considerable. The problem of the best known and most practical methods of making mixture adjustments.

Closely related to mixture control is the problem of limiting the power output of a supercharged engine below its critical altitude. Limitation can be accomplished by close regulation to a fixed pressure gauge, but this does not allow for so much as a change in altitude and it would be very desirable to provide some sort of automatic device for that purpose.

With these thoughts in mind, the Lila Thyssen (Imperial Airlines) prepared to receive both mixture control and power limitation by their engineers during the construction to maintain a density at the entrance to the venturi equivalent to some predetermined altitude. Then the carburetor would automatically hold at altitude and would do so, even though the airplane might be at sea level, a measure of the same fuel-air ratio that it would normally deliver at the selected altitude. Having thus assumed the responsibility of maintaining that altitude, it was further proposed to prevent (obviating

the mixture control as far as the conventional carburetor a uniformity of fuel consumption would be maintained below that altitude.

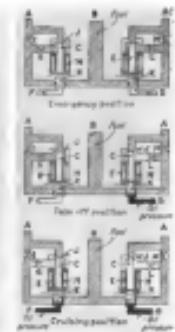
As the development work proceeded, it became apparent that it was impractical mechanically to position the needle valve type of mixture control with sufficient accuracy to give the required results. A more type of mixture control was therefore evolved with a pressure valve cutting vacuum mixture carburetor or at least as obtained by operating requirements.

The current production model, as shown in one of the accompanying illustrations, consists of an Eclipse Model 3205-B regulator mounted on the rear of a Stromberg Model RA-39C car-

burter. The air valve assembly is mounted on an aluminum block. The carburetor itself generally has the air valve body directly into the carburetor.

The jet and passage arrangements made the carburetor and shown in the drawing. Various ratios of fuel-air may be obtained by varying the size of the jet or the size of the air valve to take care of cruising, take-off, and emergency conditions. Assume, for example, that at the cruising position the regulator is maintaining a pressure equivalent to an altitude of say 15,000 ft. The density in the carburetor is, therefore, greatly reduced (as compared to sea level) and the 1 and 1.5 m. jets are to give the same air flow as at sea level at that altitude. As the air regulator will maintain a constant pressure in the carburetor (assuming sea level and 11,000 ft), these two jets will give mixture settings at any altitude below that for which the device is set.

In the take-off (or maximum allowable power) position the regulator is set to maintain a pressure equivalent to



Left: The Pratt & Whitney mixture control as applied to a Stromberg RA-39C carburetor. Right: Side view of the mixture control showing the linkage connecting it to the mixture control valve on the carburetor. Right: Emergency diagram for the three control positions. A: Fuel from fuel chamber. B: Main discharge air valve. C: Fuel to air valve. D: Fuel to air valve. E: Fuel line control jet. F: Main air jet. G: Fuel line control jet. H: Fuel line control jet. I: Fuel line control jet. J: Fuel line control jet. K: Fuel line control jet. L: Main air jet.



The latest Fairchild Model 22 makes performance from NACA research available at low cost without expense of starting engine.

New Fairchild Offerings

The 1935 Models 22 and 24 show improved performance, greater flying comfort

Less spectacular than the flight trials of the new amphibian (AVIATION, May, 1935) is the promise of a new low-wing cabin monoplane for private owners, coming announcement of revisions at Fairchild Aviation Corporation's plant, the open cockpit Model 22 and the closed Model 24. Long investors of the sportman-pilot, the changes now announced should make these shapes even more attractive to the private owner seeking comfort and economical personal transportation.

Cabin modification of the Model 22



The 1935 Fairchild 22 follows last year's Model 20, makes aviation less hard work to maintain, business consider. Little "Wise Doves" give many hours to this comfortable airplane. The 22 is a closed-cabin model, which can be attained by the substitution of stretchers for leather or wire seat rests.



load 860 lb. (of which 377 lb. is payload); gross weight 2,000 lb.; wing loading 12.6 lb. per sq. ft.; power loading 54.5 lb. per hp.; maximum speed 125 mph.; cruising 122 mph.; landing speed 48 mph.; service ceiling 36,000 ft.

After a careful analysis of the use to which the Model 24 is likely to be put, the design of 1934 was put to the test, and the changes were written for the 1935 model. Special emphasis was laid upon producing something that would appeal particularly to the sportman or to the executive who

(Continued on page 40)

at the application in it of certain lessons learned from last year's Model 24. The fuselage has been rounded out to accommodate the same NACA nosing around the engine. The landing gear, wings, ailerons and tail surfaces are also modified to eliminate the so-called "tail-drag" of the 1932 version. With closed ailerons, the lateral control characteristics at the stall have been definitely improved.

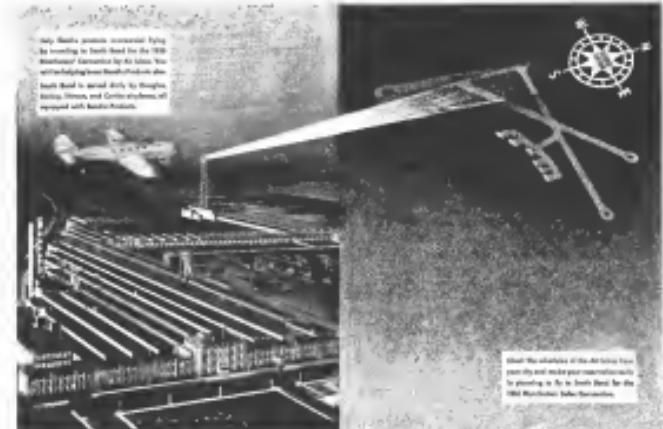
Fairing is of the conventional steel tube type, fabric-covered. Tail surfaces are steel-braced, and wings are of wood, fabric-covered, with aluminum fairings. Fairings between the metal tail surfaces are protected by aluminum fairings, plating and bolt-on covers. The entire fuselage framing is machined before being covered with aluminum skin.

The Model 22 is powered with a Warner Super Scarab engine of 145 hp. Dual controls, electric start and battery, maximum flight 12 hours, tail wheel are standard as standard equipment.

The general specifications indicate span 38 ft., length overall 22 ft. 3 in., height overall 7 ft. 11 in., wing area 175 sq. ft., weight empty 1,240 lb., total

BENDIX

brings them in by Air



These the athletes of the Air bring from place to place the great international prestige to presenting to the in South Bend for the 1935 Bendix Air Races.

THE 300 representatives of distributors of Bendix Products attending the annual Bendix Convention at South Bend, May 20-23 were strongly urged to fly to South Bend. The mailing piece reproduced above brought a great many of the visitors in via the air lines.

Bendix respectfully suggests the whole industry look for similar opportunities for boosting aviation.

BENDIX PRODUCTS CORPORATION
Airplane Wheel and Brake Division • South Bend, Indiana
(Subsidiary of Bendix Aviation Corporation)

THERE'S A CLEAR FIELD "UPSTAIRS" TOO !

and it's paved with a film of oil no thicker than a hair

Lift her off the ground and you've still got a "clear field" signal—right on your oil pressure gauge. That's the "flag"—or the "green light" that tells you whether the oil you're using has the stamina to keep her "upstairs."

Texaco Airplane Oils are carefully and especially refined for aviation service. They are remarkably pure, and always uniform in quality. Their unsurpassed dependability in maintaining pressure under all sorts of flying conditions is a safety factor you can't afford to neglect. They are economical to use because their resistance to sludging reduces the expense of overhauls.

Big Ships—

Leading Airlines—Famous Pilots

Proof of the superiority of Texaco Airplane Oils

is being demonstrated daily in all fields of aviation. Convincing evidence of this is in the fact, that with countless brands to choose from, "TWA," "Bowen," "Pennsylvania Air Lines," "Northwest Air Lines," "Delta Air Lines," and many other leaders standardize on Texaco.

At most airports you will find Texaco Airplane

Oil and a complete line of Texaco Aviation Products. In selecting the oil best suited to your ship, you can always depend on the helpful, friendly service of Texaco dealers and representatives.

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TEXACO *Aviation*

TEXACO AIRPLANE OIL ★ TEXACO AVIATION GASOLINE
FOR RUNWAYS, HANGAR FLOORS, APRONS AND DUST

PRODUCTS

★ TEXACO ASPHALT PRODUCTS
LAYING ★ TEXACO MARFAC



THERE IS AN EXTRA MARGIN OF SAFETY, SPEED

AND ECONOMY IN TEXACO AVIATION PRODUCTS

which the heavier air has been pilot. Current thinking among engineers was centered for suggestions that would appear in the revised version. The net result is an airplane of obviously the same structure, but with a more aerodynamic air stream. The 1934 Model 22 (Aviation, May, 1934) has one with greater refinement and comfort in interior accommodations and with an increased gross weight allowance to accommodate extra baggage and equipment. The using aerodynamic streamlining the same two seats, one in front and one in the rear, has the seats have been redesigned and substantiated on cloth instead of leather. Seats are wider, easier more comfortable. Considerable improvement also has been made in soundproofing.

Some aerodynamic gains are realized from rounding up the lines of the fuselage, cleaning up the landing gear. A few small structural changes have been made to correct the strength but despite such modification, the empty weight has not been increased, and the allowable gross has increased to present a total payload of 377 lb. The general construction characteristics and the special Fairchild features are the same as those outlined for the Model 22. The weight empty (light) is 1,360 lb., maximum gross weight 1,737 lb., maximum gross weight 1,867 lb., useful load 943 lb., gross weight 1,980 lb., maximum speed 133 mph, cruising speed (13,000 ft.) 118 mph, landing speed in sea level 40 mph, climb at sea level 800 ft. min. maximum range 496 miles, service ceiling 14,000 ft., rate of climb to 10,000 ft. from sea level, 20 minutes.

Stinson—1935

Improvements announced for Stinson Reliants

To rate equal charter, this year's Reliant looks much the same as the 1934 model. As with many similar well-known airplane or automobile, however,

Stinson's planes move forward steadily year by year without startling changes or external appearance but with noticeable refinement of detail which adds to performance and the comfort of passengers.

Structurally, the ship remains as before, with the well-known steel tube fuselage and characteristic Stinson monocoque semi-enclosed metal ribs. Highly polished fabric covers both fuselage and wings. Radial hood has been lengthened up here and there—the nose is longer, windshield in of the display transparence type, fuselage a bit more rounded, wing tips rounded up. Standard power plant is the 225 hp. three-cylinder P-14 Kestrel engine, housed in a full 31 ft. 6 in. cowling.

The sole arrangement reflects the very sound philosophy of making the airplane more and more like the familiar automobile. In the new Reliant this effort has been heightened by making the control column protrude through the instrument panel, dispensing the usual floor lever. The floor is also made more spacious, making room for easier and more rapid. Both forward seats are adjustable, here folding back for greater convenience in loading and unloading. The doors are wide. Windows are of safety glass, roll down to improve vision for both pilot and passengers. Instrument board is redesigned, giving more room to radios. Rear seats of the same type as used in the Model A. Trainer now appears in the Reliant at no extra cost. The large electrically-lifted baggage compartment immediately behind the cabin may

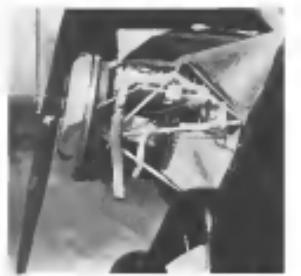


The 1935 Reliant is built with the 140-hp Kestrel engine, develops an 118 mph.

Fahlin's Plymacoupe

The latest effort to get the automobile engine into the air

ABOUT A YEAR AGO (Aviation, July, 1934) M. Fahlin & Son, Inc. announced a small radio-controlled monoplane for use, powered with the British Polar engine. Recently it has been announced (Aviation, May, p. 197) that the Japanese "C. G. F. S." aircraft development program seeking a source of cheaper engines for aircraft, has been cooperating with the Fahlin Manufacturing Company to the extent of applying a modified Plymouth automobile engine to the Fahlin airplane. The first test flight was made about the middle of April, and a preliminary set of specifications to indicate something of the potentialities of this combination has been



Close-up of modified Plymouth engine in the Fahlin Plymacoupe. Note how detailed analysis has been rendered with rear bearing 10000 rpm. The automobile unit presents itself.

DOUGLAS



Standard of the World

Douglas Transports have set a new standard of performance and luxury throughout the world.

NETHERLANDS • Koninklijke Luchtvaart Maatschappij	U. S. A. • T. W. A. American Airlines Eastern Airlines, Pan American Airways, Pan American Grace Airways	JAPAN • Nippon Airways Company
SWITZERLAND • Swissair Schweizerische Luftver kehrsgesellschaft A. G.		
AUSTRIA • Oesterreichische Luftver kehrsgesellschaft A. G.		
CHINA • China National Aviation Corporation		
GERMANY • Deutsche Luft Hansa A. G.		
SPAIN • Lineas Aereas Postales Es paciales (L.P.E.)		
ITALY • Aero Lines Italiane S. A.		
POLEN • Polskie Linie Lotnicze (P.L.O.)		

Douglas AIRCRAFT COMPANY, INC., SANTA MONICA, CALIFORNIA

be reached either from outside or inside.

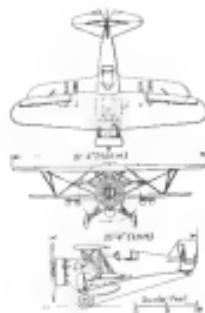
Wing flaps are standard equipment, as are Eclipse electric starters and Hamilton Standard propellers. Other stats include 55-plane storage battery, parking brakes, Scimitar, magnevo, Kellstrom, astrobars.

The standard model "Ranger" cruises at 130 mph. A special model (SR-4B) starts with 260 hp. Lycoming motor, Lycoming-South controllable propeller, extra ground torque, adds for a little higher price has a cruising speed of 133 mph.

Hawks for Export

High performance fighter now offered abroad

Four airplanes can claim such brilliant ancestry in the Curtiss Type III Hawk latest and finest at its best, which is now offered for the export market. A. Scotty version (CB-2) is used aboard our new carrier, the Ranger.



A Super-Easy Ranger.

The export model is provided with 80 hp. for tasks to carry 3-18 kg., 3-20 kg., or 2-25 kg. loads.

Equipped with retractable landing gear and powered with the new Series 5-50 Cyclone with dynamic hydraulic damper (see page 36) the new Hawk is designed primarily for high altitude flights and landing altitude to 30,000 ft. in less than five minutes, speed, 240 mph. at that altitude.

Welded steel tubing is the structural material for the fuselage, which is constructed in three separate units, riveted together in final assembly. Rigid mounting is the usual type with rubber mounting blocks provided at the points of attachment of engine to rear fuselage.

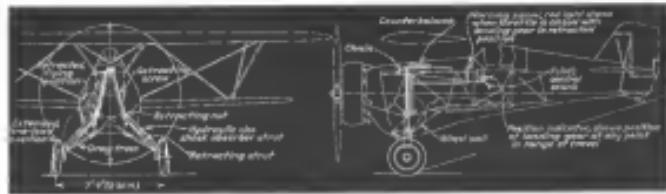
Hollow lower beams with flanges of corner and plywood webs are used in the construction of the wings which are tapered in plan form. The upper wing is in a single unit, lower parts bolt to the fuselage. Welded steel tube beams and aluminum alloy ribs constitute the tail fin and rudder structure. Parallel control is used as all surfaces are an exact fit of the fuselage.

Landing gear wheels are individually

enclosed and retract onto wells on the fuselage sides. Retraction is accomplished by drawing the oleo shock absorber upward with a vertical screw mechanism as indicated in the accompanying drawing.

Normal fuel load is 110 gal., gives a cruising range of 561 miles. A 50 gal. auxiliary tank increases this to 812 miles at maximum range.

Span, 31 ft. 9 in. (9.60 m.); length, overall, 22.5 ft. (7.11 m.); height, 3.95 ft. (1.24 m.); wing area, 262 sq. ft. (24.35 sq.m.); gross weight, 4,220 lb. (1,923 kg.); weight empty, 3,143 lb. (1,425 kg.); useful load, 1,077 lb. (494 kg.); wing loading, 16.3 lb./sq. ft. (1.54 kg./sq.m.); landing gear load, 5.45 lb./sq. ft. (0.40 kg./sq.m.); maximum speed at 13,000 ft. (3,960 m.), 284 mph. (459.7 km./hr.); maximum speed at 10,300 ft. (3,140 m.), 264 mph. (268.5 km./hr.); maximum speed at sea level, 204 mph. (328.5 km./hr.); service ceiling, 25,000 ft. (7,620 m.); rate of climb, 1,000 ft./min. (3.05 m./sec.); range (normal fuel load) at cruising speed at 10,300 ft. (3,140 m.), 512 mi. (800 km.); range with extra 50 gal. tank, 812 mi. (1,300 km.).



Detail of the retractable landing gear of the Super-Easy Ranger.

Here's help ON INSTRUMENT PROBLEMS



Describes the
COMPLETE LINE of
WESTON AIRCRAFT
Instruments

Send for your Copy

This bulletin—just off the press—contains data of importance to every designer, builder and transport company. It illustrates and describes the line of Weston aircraft instruments; including those for electrically indicating oil, air and engine temperatures—indicating engine speed—synchronizing engine speeds—instruments for use with radio direction finders—and radio test instruments. A copy is yours for the asking. Weston Electrical Instrument Corp., 616 Fideling Avenue, Newark, N. J.

WESTON 
Instruments

UPHOLSTERY IS IMPORTANT

VELMO

has proved it for
53 years!

Double-deck plane used for the transport of a fine English coach for an American business man. Coach cost \$85,000. upholstered in VELMO velour fabric specially designed by Goodall-Sanford.

IN AVIATION, as in the history of all transportation, the passenger's comfort, the cabin's luxury, are now in line for attention. What about upholstery?

Why have railroads used VELMO motor fibres for over 53 years? Why have their motor cars and the fabric since those days been first built? Because no substitute for the wearing qualities of a fine velour has ever been found!

VELMO IS COOL. Its smooth pile provides a little air cushion between the passenger and the seat.

VELMO PREVENTS FRICTION. Its pile is kind to clothing. There is no constant rub against a hard surface.

VELMO IS CLEAN. The smooth velour fibres do not collect dust and dirt. It requires upkeep costs.

VELMO IS STURDY. No fabrics known will take the punishment of day-in-and-day-out wear like a velour.

The Goodall-Sanford mills have grown up with American transportation. Their knowledge of auto upholstery needs is at your service. Before you equip a plane... or a fleet... get the data that will impress its comfort and luxury in service!



Interior of airplane cabin seats covered with
perlon VELMO fabric of Price's plain
velour.

VELMO UPHOLSTERY
VELMO DRAPERY

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SHAWLOC INTEGRALCARPET
LEATHERWORK COATED FABRIC

L. C. CHASE & CO., Inc., selling subsidiary of Goodall-Sanford, 295 Fifth Avenue, New York
BOSTON CHICAGO DETROIT SAN FRANCISCO

The Maintenance Notebook

TWA Nacelle Stand

THE AIRLINE is re-entering and re-entering behind fire-walls inside nacelles of Douglas transports. TWA's maintenance department at Kansas City has devised a simple working platform which may be hooked to the landing gear to provide standing room at the bottom for the mechanics. Pads of angle iron and rubber the platforms are light enough to be handled conveniently stored compactly when not in use. The attachment hooks are padded with felt or leather to prevent damage to fuselage gear struts.



Worker A. Henshaw, TWA's maintenance supervisor, has just in these photographs of a smooth working platform developed in his shop at Kansas City for use Douglas transports.



Protective Coverings

WHEN such perishable materials as sheet and cambric and ammonia rubber are used in engine installations at the American's 5th Street engine shop, these are never exposed to the air, for the dry Florida rooms are仓库 of fine fabrics which are sources of fine

tales of dust and grit, extremely undesirable elements in engine bearing assemblies. They are first given a coating of light oil, then completely encased in heavy draped canvas bags and hung up out of the way on hooks suspended from the roof beams. This method not only protects against dust and corrosion, but also clears work bench tops and minimizes the possibility of mechanical damage.



Disposable bags protect assembly and
assembly in 747 Americano Motor
Shop.



This excellent mobile wagon holds
a great deal of weight in small jobs
all over the TWA Kansas City Garage.



Stroboscope mounted on motorized
wagons in TWA's Kansas City Garage.

R.P.M. by Stroboscope

TWO check the accuracy of rpm of the master tachometer drive in UAL's Cheyenne maintenance shop, a simple form of stroboscope has been applied. On the free end of the drive shaft of the variable speed motor a disk about

12 in. in diameter has been assumed. On the face of the disk, five concentric circles have been drawn and each of the bands between the circles divided into alternate white and black segments. Passing the disk, somewhat off center, is a small circular reflector on which it is assumed a small light is placed.

Connected to a 60 cycle alternating current supply, the mere lamp gives 100 flashes per second. The markings on the disk can be so laid out that at certain predetermined speeds the alternate black and white portions of one of the five bands will appear to be stationary still. Thus for the five-bladed disk, five points on the outer curve will appear to give accurate. Moreover, inside the five basic speeds, intermediate points may be obtained by watching the harmonics (3, 4, 1, etc. the synchronous speed).

For routine instrument testing, United checks the instruments out of the ships against a Weston electrical status tachometer, which is connected to the master drive shaft. Periodically, however, the electrical tachometer is calibrated against the stroboscope.

Engine Heaters

THIS issue of prior biology and a crop of engine warming devices developed during the war have given us a picture of the state of the country when the science of maintaining biplanes at average preserved temperatures is not pastured. These in past years we have seen in the Eastern Eastern Air Lines' method of connecting up engine starters to hangar heaters through various pipes. Northwest Air Lines' portable heater, with its entire engine hook and decompressing system, and the arrangement, and by the Swedish Air Lines' A.B. Aeris Trans-



A special wooden bench position setup for the Western Heating system, with the heater unit mounted on the bench. (Courtesy of Aeris Industries Inc., Atlanta)

port with portable marine heating units connected up to a central heater plant. Thanks to R. H. Hoel of Roosevelt, Mont., we are able to illustrate another version developed and built by National Aero Airways for their Boeing 247 and similar four-engine aircraft.

These units, which are usually located in a canvas nose fairing covered with the same heating system one of the walls. Shifting curtains, shaped to

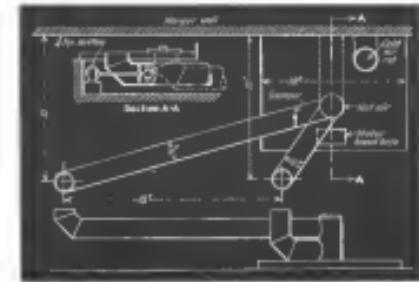
gear. A deeper pocket provides room for the pipe extensions and one end of the pipe extensions can be cut off to afford an alternate method of warming a single-engine plane.

With this installation, an engine engine can be heated from 0 to 75 deg. in 45 minutes, or may be kept warm overnight, or for any desired period.

Boring Bench

A CUNNING tool in engine overhauling is the Wedel Universal Boring Fixture for reconditioning bearings on articulated connecting rods. Few stages, however, have provided so convenient a setup for the big 180 in. connecting rods of the Pratt & Whitney R-1830 engine as has the station located in the General Cable Air Terminal, Glendale. Here is a good example of how a relatively small equipment can contribute greatly toward keeping old, worn-out shop shops at all times. Headers of this department are made to fit this case that live things up to an index as an index of shop efficiency and general efficiency.

The bench is built entirely of wood. The lathe-head top is part large enough to accommodate the fixture and to provide the necessary working clearance of around. On the sloping panel, wooden pins, sockets and shallow troughs accommodate all the auxiliary tools—chucks, bushings, positioning pins, cutters, etc. Small parts are kept in the drawer.



AVIATION
June, 1935

June, 1935

FAIRCHILD PLANES "SAFETY-EQUIPPED" WITH GOODRICH LOW-PRESSURE TIRES

Smother, Safer Landings and Take-offs Insured by Airplane Silvertowns on Latest 1935 Models

A GRAY Fairchild makes front gear tires now! Different shock absorbers are complete hull heating control systems... "underinflated" BURG... a simplified design... and proof of the quality ideals that distinguish Fairchild products. These are the latest models, now here only to look at the world. They are speed equipped with Goodrich Airplane Silvertowns.

Why Silvertowns are Safer

In Silvertowns, there is the ideal combination of low pressure and high load. Bumpers literally roll over on these big pillars. The larger ground contact areas make bridging sturdy, surefooted... run an nose, run off fields. Thus, landing and ground-hopping tendencies are reduced to a minimum. After take-off, planes are mounted low—and passengers have greater comfort.

Why not "lift-off straight"—as leading pilots, plane makers and air lines do—by having this

FAIRCHILD 3-PLACE CABIN
One of the newest models of this 1935 Fairchild plane. The "Silvertown" tire equipment insures smooth, safe landing and take-off.



safe safety on your plane? See your nearest Goodrich dealer without delay, or write Dept. 145, Akron, Ohio, for complete information about Goodrich Airplane Silvertowns and the 40 other Good safe quality rubber products for airplanes.



Left: The 1935 Fairchild 2-Place Open Cockpit Monoplane. Comes at 100 miles per hour. Takes off at 600 ft and lands on Goodrich Airplane Silvertowns.

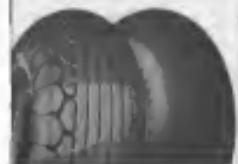
Left: The Fairchild High-Speed Coupe. An enclosed, or open cockpit monoplane, with 190 hp Pratt & Whitney radial.



INTERVIEW WITH MR. H. H. SCHMIDT, VICE-PRESIDENT, FAIRCHILD AIRCRAFT CORPORATION, SAYS:

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level ground. The wheels had not been lowered.

In spite of the prominence of Sepulveda, editorial comment was markedly temperate. While the mention of the good record through the winter brought the realization that the first Douglas safety in America, the first TWA passenger safety since March, 1938, Domestic airlines had still an opportunity to complete the year's first six months with a record close to 30,000,000 passenger miles per passenger journey.

Airline Constrictor

Is the new McMillan Bill offered by the Senate Postmaster Committee

POSTMASTER two months at delay and very few hearings, the Post Office's Committee of the Senate produced its own idea of an air mail legislation as an alternative to that recently passed by the House. The Senate version is the

quint of a last left the airmailists get away with something, or grow too strong or too rapidly.

It would allow the Interstate Commerce Commission to modify contract rates, either upward or downward, ranging up to a third, or down to one-tenth of 1% over a rate set by the ICC. It would not be such a way as to take away segmentary rates mentioned in passenger business. The Senate bill explicitly designates the Pacific Coast route as non-primary, so allowing the continued operation by United, especially when down the route from New York. Major primary passenger air routes can be the basis of any of the transcontinental airways, as given the ICC authority not merely to ignore contract schedules in determining rates, but also to order their decrease or increase at any time, giving the ICC the right to exceed contract rates for a route, the Postmaster General to do the same on the day after the contract has been signed, without cause. Major segments of all that exceeds the present salary limitation to cover all compensation arrived from

Calendar

June 27-29—Annual Meeting, Air Transport Association, Municipal Airport, New York.

June 28 July 16—British Aircraft Show, Municipal Airport, New York.

June 29-30—United, Roosevelt, Air Lines.

July 1-15—National Air Show, Del Norte Municipal Airport, Detroit.

Aviation in Congress

BILLS FAVORABLY REPORTED OUT OF COMMITTEE

Number of Bill	Description of Bill	Postmaster General
H.R. 6	Senate H.R. 1	Report (Wash.)
	Based on the Senate Foreign Relations Committee recommendation that the International Air Mail Convention be ratified, the bill would provide for the ratification of the Convention, its extension, and other measures to secure the benefits of the Convention.	
H.R. 2300	Senate H.R. 1 (Wash.)	
	Based on the Senate Foreign Relations Committee report that the International Air Mail Convention be ratified, the bill would provide for the ratification of the Convention, its extension, and other measures to secure the benefits of the Convention.	

H.R. 3377	Senate H.R. 2784 (S)	Rep. Frank P. Miller (Wash.)
	Based on the Senate Foreign Relations Committee report that the International Air Mail Convention be ratified, the bill would provide for the ratification of the Convention, its extension, and other measures to secure the benefits of the Convention.	
H.R. 2418	Senate H.R. 1 (Wash.)	Rep. Frank P. Miller (Wash.)
5/26/39	Senate H.R. 1 (Wash.)	Rep. Frank P. Miller (Wash.)
5/28/39	Senate H.R. 1 (Wash.)	Rep. Frank P. Miller (Wash.)

H.R. 3434	Senate H.R. 1 (Wash.)	Rep. Frank P. Miller (Wash.)
	Based on the Senate Foreign Relations Committee report that the International Air Mail Convention be ratified, the bill would provide for the ratification of the Convention, its extension, and other measures to secure the benefits of the Convention.	

WILLS NEWLY INTRODUCED

H.R. 3524	Senate H.R. 1 (Wash.)	Rep. Frank P. Miller (Wash.)
	Based on the Senate Foreign Relations Committee report that the International Air Mail Convention be ratified, the bill would provide for the ratification of the Convention, its extension, and other measures to secure the benefits of the Convention.	
H.R. 3534	Senate H.R. 1 (Wash.)	Rep. Frank P. Miller (Wash.)
	Based on the Senate Foreign Relations Committee report that the International Air Mail Convention be ratified, the bill would provide for the ratification of the Convention, its extension, and other measures to secure the benefits of the Convention.	
H.R. 3535	Senate H.R. 1 (Wash.)	Rep. Frank P. Miller (Wash.)

H.R. 3536	Senate H.R. 1 (Wash.)	Rep. Frank P. Miller (Wash.)
	Based on the Senate Foreign Relations Committee report that the International Air Mail Convention be ratified, the bill would provide for the ratification of the Convention, its extension, and other measures to secure the benefits of the Convention.	
H.R. 3537	Senate H.R. 1 (Wash.)	Rep. Frank P. Miller (Wash.)

Another carriage reduction measure with H.R. 3536. It would limit the amount of weight of airmail to 100 pounds per cubic foot, and take into effect at the present time. Therefore, whether the airmail rates would remain as low as at present.



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center after a year's absence on Massachusetts. Meanwhile Russell Bliffard, long manager of the Manchester base, has been supervising construction, and is flying the new New Haven airport.

The Nielsen longer will be used in about a month, its complete runway area assistance that insures Dedication is planned on September 20 during the State Legion Convention.

■ **New Jersey**—Congressional Representative Kramer is seeking funds to improve the New Jersey section of the Teterboro airport. Meanwhile operations at the port have been looking new ground toward low-speed airplane rides by changing a 10-cent admission fee in the field and then giving each entrant a free ride.

■ **New Mexico**—Albuquerque is to be added to the city's airport as an air service center, says U. S. Meteorologist Eric Hardy as he announced that the Weather Bureau would open hole line in May for day surface readings to 17,000 ft. from that point. Other weather offices where hole line have been called for are El Paso, San Luis Obispo, Marfa (Oncor), and Socorro.

■ **New York**—Albuquerque has agreed to give Elizabethtown airport to that city, provided it agrees to spend \$25,000 on immediate improvements, and to enclose it. The Bingham Aviation Club of Buffalo has moved its three planes to the expanded airport, plus an active glider section.

The Albany Aircraft Company has leased the 100-acre field at the Albany airport, will operate a charter service. Which has had only way for some weeks on WWAIR, the Bureau of Air Commerce's new radio station near the Bingham Airport. An aggressive program of improvements in Schenectady's county airport has been completed. Construction of a new hangar is in progress. The airport manager of the state has formed an association. (See Page 74.)

Fifteen new stations had signed up only last month for courses of Aeromotors' three flying schools. At Rosedale Field Air Associates have enlarged their floor space to meet increasing business.

■ **North Carolina**—The Carol City Flying Service, operators of the Winston-Salem airport, report the sale of a Taylor Cub to the Clinton Aero Club of Clinton, S. C. —Gresham is considering proposals to improve the surrounding airport.

■ **North Dakota**—The installation of complete lighting facilities on the Frazee unincorporated airport is practically finished.

■ **Ohio**—Elmer and Melville Schmidt, operators of the Cincinnati Aerial Company at Lunken airport, Cheviot-

have organized a club for those active in meteorology at the field. Cleveland's airport is the only one in the state to have a similar organization. The airport is inviting all non-pilot and student flyers to attend a meeting scheduled for May 26 at the unincorporated airport. The Franklin City Council has authorized a major to negotiate a 25-year lease for its airport so that FERA funds may be obtained for improvements.

■ **Oklahoma**—Construction of another hangar, more lighting, and building of dikes for drainage caused at the field are proposed improvements at the Oklahoma City airport for which federal funds are being sought.

■ **Oregon**—Benn's new airport on the Dallas-Portland highway, though still under construction, was opened April 1 by Lawrence F. Soder, Board president. The Sportsmen Pilots of Oregon, Part 107 touring group have added new members to bring their total membership to 100. . . . Additional hangars were being sought for the Eugene airport as spring activities brought in increasing aircraft to that field.

■ **Pennsylvania**—Rising hills of interest to Harrisburg have recently passed by the legislature was one prohibiting the erection of obstructions obstructive to aerial transportation advance in an airport. Last summer one section of Von Soden's airport was cleared by the state, leaving open the edge of their residential airport. The State Aerospace Bureau has completed plans for six fields to be built in the Northern Pennsylvania Missions by CCC personnel. . . . Nine ships made off from Paine airport near Morgantown and a larger number left Wright-Patterson Air Force Base late in April to carry them. Philadelphia has given permission to the Maryland Hunt Club outside Baltimore.

■ **Rhode Island**—Daniel J. Kelly, chief of the Division of State Airports of the Department of Public Works, has suggested plans for a noncommercial intermediate field to be located at Barron Islands, Newport. Westcott and Woostercker as funds become available.

■ **South Carolina**—Bill W. Wright, the author of the state's aviation law, passed the Senate and will be voted in the House of Representatives of the state legislature early last month. Governor Johnson has signed its quick passage. Two new operators set up in business recently. C. L. O'Dell at Greenville with a Sikorsky R-407; Wrenn Gandy at Anderson with a Taylor Cub.

■ **Tennessee**—A delegation of Washington city officials has been in Washington seeking an efficient airport construction . . . Lovell Field (Chattanooga) —

state) there expect the new Eastern Airlines service there to result in an increase in their charter trip work. An airport at cut-and-cover cost of \$100,000 will be located on highway No. 60.

■ **Texas**—Alfredson Thompson at El Paso has organized an advisory committee to promote an airmen's campaign in that city. The Lone Star Flying Service at Love Field (Dallas) report recent sales of five Taylor Cubs in the North Texas region for which they are distributed.

■ **Utah**—The state's congressional delegation have agreed in state to demanding that the Rocky Mountain Air Corps base be located somewhere in Northern Utah, rather than weaken these plans by splitting up an hour of different specific Utah areas.

■ **Vermont**—For Johnson's new airport on which 135 acres have been employed, was recently approved for flying operations by the state's motor vehicle department. Fifteen planes turned up at Burlington airport one day early in May; most of them are the ultralight category by Robert P. Hoy, director of V. C. represents tree.

■ **Virginia**—An Aero Club has been formed at Williamsburg with F. V. Ross as president, A. L. Neal as vice-president. An aeronaut has been planned for June 9. The University of Virginia has also organized a club, Arctic Hole, for flying at the University. Work on the Lorton unincorporated airport is progressing rapidly; the South-West railway being nearly finished.

■ **Washington**—Charles D. Schick in charge of the Bremerton Fire weather station for sea and a half year, is to trade positions with Clarence R. Kallberg, former chief of the Seattle Fire Department, who has accepted a position with the Washington Aircraft and Transport Corporation, has just made a member of the Airport Committee of the Associated Chamber of Commerce of America.

■ **West Virginia**—Harrison and Taylor counties have agreed to purchase outright the old 100-acre Ten-County airport and the Harrison is to become the sole owner. Gov. J. S. Johnson has been named permanent chairman of the Statewide Aero Club. The new administration building at the Charleston airport is nearing completion.

■ **Wisconsin**—An airbase for the new Great Lakes Coast Guard district will be located at Milwaukee if Washington's proposal is accepted. It would cost \$100,000 and absorb the Chicago and Milwaukee bases.

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Airport after his 2,000th consecutive flight, was honored a laureate in honor of the occasion by Senator McAdoo, president of the National Aerospace Association.

• Stating that the high standard of flying in the R. C. A. F. and by all civil instructors, is due largely in measure to his instruction and example, the Department of National Defense has awarded to PHILIP LOUIS B. G. FULFILURES the McCallum Trans-Canada Trophy for 1948. Fulfilures, named in honor of the Royal Canadian Air Force, is a former Royal Canadian Air Force pilot and instructor who served with the Royal Canadian Air Force, and in 1932 accompanied Capt. R. A. Amundsen on his Polar expedition. He is credited with the introduction and development of instrument and night flying instruction at Camp Borden, Ont., while serving there as chief instructor.

• Flying down to the Argentine, RAY MASTERS, Assistant Director of the Bureau of Air Commerce, arrived last month in Buenos Aires to participate in the sessions of the Pan American Conference, in which he had been appointed aviation adviser to the American delegation. Therein placed before the delegates the Bureau's proposed cooperation plan by the United States on the topic of port facilities, airway planning, and improvement of aerial communications.

• COL. HARRY C. FRY, Jr., long senior in Pittsburgh airport affairs, was recently honored as a distinguished citizen by the City Club of the City. RAY A. LUCAS, president, said at the ceremony, Maj. LEONARD T. RABER, as assistant Colonel Fry has been made an honorary member.

• The State Department announced yesterday of a committee to consider qualifications of U.S. citizens for employment with the United Nations in the field of world civil activities in which the United States may have an interest. Members: ASSISTANT SECRETARY MORSE; REEDMAN, SECRETARY; CHIEF, DIVISION OF PROTOCOL AND CHAMBERS; JEROME B. BAKER, assistant to the legal advisor; and STEPHEN LARSENSEN, Treaty Division.

• The Bureau of Air Commerce has appointed four new members to its Development Section: EDMUND N. FALES, ALVIN V. VERRILL, JAMES H. MCGAULEY, and WALTER T. BROWN. Mr. Fales, with a background in aeronautical design from 1931 and former director of wind tunnel work at McCook Field, will plan and develop new aeronautical standards and work on new types of controls and similar problems. Mr. Brown's assignment is to investigate and study jet air aircraft and engine designs. Mr. McGauley will bring under his aeronautical problems

pertaining to aircraft materials production methods, and the development of instruments. Mr. Verrill, who has been active as a designer of aircraft for two decades, will deal with general design features. He comes to the new task

from eight months as chief of the Bureau's Manufacturing Inspection Service. LANCEFIELD V. KIRKES, recently professor of applied aerodynamics at Michigan University, becomes acting chief of that service.

Side Slips

By Robert R. Osborn

Some Tidbits Notes of the Annual Visit to the Langley Field Laboratories

PRIMAVERA, the most popular of any of the conferences so far—the first, all of the statements on the boat have been full, with some of the intervals dropping out as we set up in the passenger area.

COLONEL LINDENHOLZ very happy to be with a crowd which didn't follow his every footstep and demand his every graph.

DR. WALTERS, editor of the world's best aeronautical magazine, *AIAA*, running around with his hair combed up, as it used to be in the old days—a good sign that all will be well with aeronautics once again.

DR. WATSON, of Cornell Wright, was discovered to have the longest pair of pants on the boat—of hemmed grous ailk.

DR. VASSEY, of the N.A.C.A., starting up the car each morning and check against the table after long times before he could get them to agree. Once they followed up short due to try to think them again.

AS USUAL, the "über-dark" pilot put under way each night on the boat. The same person, sleep-deprived, this year were Casey Jones, Tim Joyce and Harry Berkner.

D. W. THORNTON and W. A. HAMILTON, both of Trans-Canada, and Winters Air, spent most of their time around the high altitude engine tests and worked all in the afternoons to set a seafaring superberger installation on an Army airplane at the field. The air transport boys are naturally getting high altitude operations.

WALTER DODGE, who'd been around from group getting a new collection of stories for the coming year.

UNFORTUNATELY, Bob Woods of Consolidated was assigned a station on

the last night over the gasplank en route. From this vintage point he held up the boat taking two minutes by pouring water on the passengers trying to get ashore.

THREE ahead for Navy contracts? Lieutenant Commander MacCull was observed in several of the lecture and discussion groups, setting down all of the complicated formulas involving many Greek letters and mathematical symbols.

DR. STANIS, of Stent Engineering Laboratories, paying his respects by sole bell on the "Begarr!" marble plaque on the boat.

JOANIE BOURVILL, selling Stent Oil, and confirming that some of the "A.C.A." movie shows contained any "Mickey Mouse" stuff.

DR. AMIN, of the N.A.C.A., starting off with his usual emphatic demands that the late-arriving guests "KINDLY take your seats," followed by usual gracious address of welcome.

DR. WATSON, of the N.A.C.A., presenting his very interesting lecture with the remark that "it might be rather long and anyone getting tired of it could walk off without hurting my feelings."

MORR OF CHINE taking a ride on the car of the "dark" running long legs, the eye on the models and the other on the end of the link to make sure the sprayer didn't overheat.

DR. LORIS, of the N.A.C.A., still making a cigar that never seems to be any longer, or shorter, than two inches.

STEVE ZONE, demonstrating an somewhat odd boat speakers on the boat.

LEO KIRKES, of AVIATION, checking up on us to each laboratory and lecture to remind us that the copy had to be in by this week end at due.

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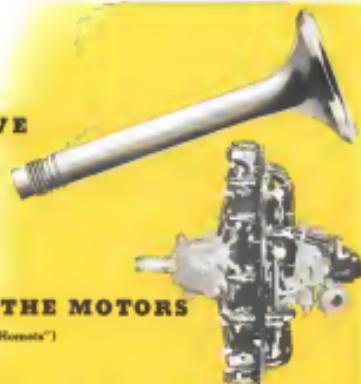
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